



# HLC CHIP MULTILAYER CERAMIC CAPACITORS

## General Purpose Series (4V to 4000V)

### HOW TO ORDER

HLC	<u>1206</u>	<u>X7R</u>	<u>104</u>	<u>K</u>	<u>500</u>	<u>N</u>	-	<u>Additional characters may be added for special requirements</u>
Type	Size	Dielectric	Capacitance	Tolerance	Rated voltage	Termination	↓	
HLC	Inch (mm)	NPO	Two significant digits followed by no. of zeros.	B=±0.1pF C=±0.25pF D=±0.5pF F=±1% G=±2%	Two significant digits followed by no. of zeros. And R is in place of decimal point.	N=Cu/Ni/Sn		
0201 (0603)	X7R			J=±5% K=±10% M=±20% Z=-20/+80%	4R0=4 VDC 6R3=6.3 VDC 100=10 VDC 160=16 VDC 250=25 VDC 500=50 VDC 101=100 VDC 102=1000 VDC 202= 2000 VDC			
0402 (1005)	Y5V							
0603 (1608)	X5R							
0805 (2012)								
1206 (3216)		eg.: 0R5=0.5pF						
1210 (3225)								
1808 (4520)								
1812 (4532)								
1825 (4563)								
2211 (5728)								
2220 (5750)								
2225 (5763)								

### The Outlines and External Dimensions of Capacitors

Outline	Size Inch (mm)	L (mm)	W (mm)	T (mm)/Symbol	Soldering Method *	M <sub>B</sub> (mm)	
	01R5 (0402)	0.4±0.02	0.2±0.02	0.2±0.02	V	R	0.10±0.03
		0.6±0.03	0.3±0.03	0.3±0.03			
	0201 (0603)	0.6±0.05 # <sup>2</sup>	0.3±0.05 # <sup>2</sup>	0.3±0.05 # <sup>2</sup>	L	R	0.15±0.05
		0.6±0.09 # <sup>3</sup>	0.3±0.09 # <sup>3</sup>	0.3±0.09 # <sup>3</sup>			0.15±0.1/-0.05
	0402 (1005)	1.00±0.05	0.50±0.05	0.50±0.05	N	R	
		1.00±0.20	0.50±0.20	0.50±0.20	Q	R	0.25
					E	R	+0.05/-0.10
	0603 (1608)	1.60±0.10	0.80±0.10	0.80±0.07	S	R / W	
		1.60±0.15/-0.10	0.80±0.15/-0.10	0.50±0.10	H	R / W	
		1.60±0.20 # <sup>1</sup>	0.80±0.20 # <sup>1</sup>	0.80±0.15/-0.10	X	R / W	0.40±0.15
	0805 (2012)	2.00±0.15	1.25±0.10	0.50±0.10			
				0.60±0.10	A	R / W	
				0.80±0.10	B	R / W	
				1.25±0.10	D	R	0.50±0.20
		2.00±0.20	1.25±0.20	0.85±0.10	T	R / W	
				1.25±0.20	I	R	
	1206 (3216)	3.20±0.15	1.60±0.15	0.80±0.10	B	R / W	
				0.95±0.10	C	R	0.60±0.20
				1.25±0.10	D	R	(0.5±0.25)***
		3.20±0.20	1.60±0.20	1.15±0.15	J	R	
				1.60±0.20	G	R	
				0.85±0.10	T	R / W	
		3.20 +0.30/-0.10	1.60 +0.30/-0.10	1.60+0.30/-0.10	P	R	
	1210 (3225)	3.20±0.30	2.50±0.20	0.95±0.10	C	R	
				0.85±0.10	T	R	
		3.20±0.40	2.50±0.30	1.25±0.10	D	R	0.75±0.25
		3.20±0.60 # <sup>4</sup>	2.50±0.50 # <sup>4</sup>	1.60±0.20	G	R	
	1808 (4520)	4.50±0.40 (4.5±0.5/-0.3)**	2.03±0.25	2.00±0.20	K	R	
				2.50±0.30	M	R	0.75±0.25
				2.50±0.50 # <sup>4</sup>			(0.5±0.25)***
	1812 (4532)	4.50±0.40 (4.5±0.5/-0.3)**	3.20±0.30	1.25±0.10	D	R	
				1.60±0.20	G	R	
				2.00±0.20	K	R	
				2.50±0.30	M	R	0.75±0.25
				2.80±0.30	U	R	(0.5±0.25)***
	1825 (4563)	4.60±0.50	6.30±0.40	1.25±0.10			0.26
	2211 (5728)	5.70±0.50	2.80±0.30	1.40±0.15			≥0.30
	2220 (5750)	5.70±0.50	5.00±0.40	1.60±0.20			≥0.30
	2225 (5763)	5.70±0.50	6.30±0.40	2.00±0.20 (G) 2.00±0.20 (K)	R		≥0.30
				2.50±0.30 (M) 2.80±0.30 (U)	R		≥0.30
					R		≥0.30

\* R = Reflow soldering process ; W = Wave soldering process.

\*\* For 1808\_200V~3kV, 1812\_200V~3kV

\*\*\* For 1206\_1000V~3kV, 1808\_200V~3kV, 1812\_200V~3kV

#1 : For 0603/Cap ≥ 10μF or 0603 (≤ 6.3V)/Cap ≥ 4.7μF For 0603(&gt;10V)/Cap&gt;1μF products.

#2 : For 0201/Cap ≥ 0.68μF products.

#3 : For 0201/Cap ≥ 1μF products.

#4 : For 1210(100V)/Cap&gt;1μF or 1210(250V)/Cap&gt;0.47μF or 1210(400V~630V)/Cap&gt;0.22μF.



## DESCRIPTION

MLCC consists of a conducting material and electrodes. To manufacture a chip-type SMT and achieve miniaturization, high density and high efficiency, ceramic condensers are used.

MLCC is made by NPO, X7R, X5R and Y5V dielectric material and which provides product with high electrical precision, stability and reliability.

## FEATURES

- \* A wide selection of sizes is available (0201 to 2225).
- \* High capacitance in given case size.
- \* RoHS REACH Compliance

## APPLICATIONS

- a. For general digital circuit.
- b. For power supply bypass capacitors.
- c. For consumer electronics.
- d. For telecommunication.

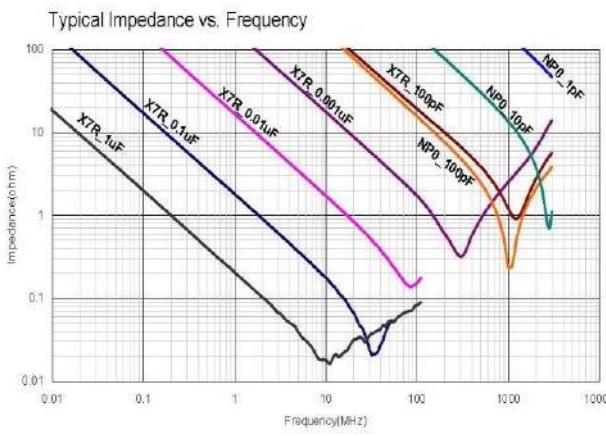
## ■ GENERAL ELECTRICAL DATA

Dielectric	NP0	X7R	X5R	Y5V
Size	0201, 0402, 0603, 0805, 1206, 1210, 1812, 1825, 2220, 2225			
Capacitance range	0.1pF to 0.27μF	100pF to 47μF	100pF to 220μF	0.01μF to 100μF
Capacitance tolerance	Cap≤5pF <sup>#1</sup> : A ( $\pm 0.05\text{pF}$ ), B ( $\pm 0.1\text{pF}$ ), C ( $\pm 0.25\text{pF}$ ) 5pF<Cap<10pF: C ( $\pm 0.25\text{pF}$ ), D ( $\pm 0.5\text{pF}$ ) Cap≥10pF: F ( $\pm 1\%$ ), G ( $\pm 2\%$ ), J ( $\pm 5\%$ ), K ( $\pm 10\%$ )	J ( $\pm 5\%$ ), K ( $\pm 10\%$ ), M ( $\pm 20\%$ )	K ( $\pm 10\%$ ), M ( $\pm 20\%$ )	M ( $\pm 20\%$ ), Z (-20/+80%)
Rated voltage (WVDC)	10V, 16V, 25V, 50V, 100V		4V, 6.3V, 10V, 16V, 25V, 50V, 100V	
Operating temperature		-55 to +125°C	-55 to +85°C	-25 to +85°C
Capacitance characteristic	±30ppm	±15%	±15%	+30/-80%
Termination		Ni/Sn (lead-free termination)		

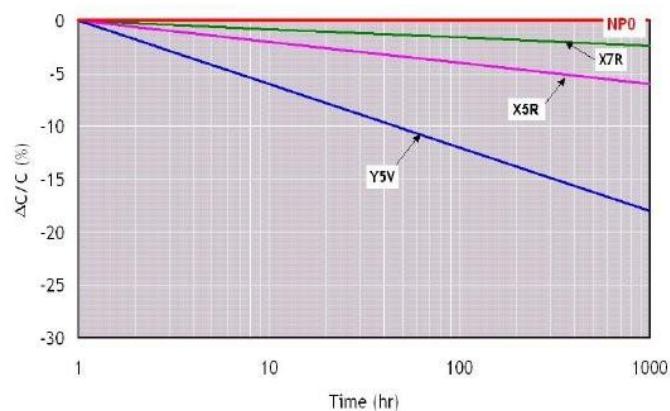
#1: NP0, 0.1pF product only provide B tolerance

## ■ ELECTRICAL CHARACTERISTICS

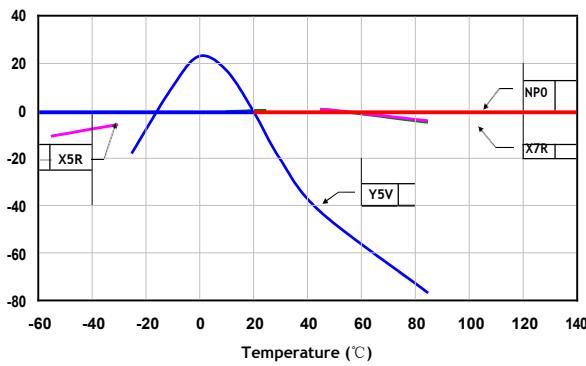
### 1) Frequency characteristics



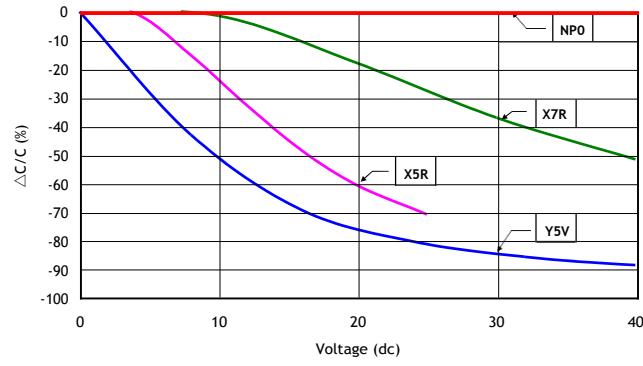
### 2) Capacitance Change - Typical aging rate



### 3) Temperature characteristics of capacitance (TCC)



### 4) DC Bias characteristics



All above typical electronic characteristics are for reference only.







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## **Y5V Dielectric (0402, 0603, 0805 Size)**

Dielectric		Y5V															
Size		0402					0603					0805					
Rated Voltage (VDC)		6.3	10	16	25	50	6.3	10	16	25	50	6.3	10	16	25	50	100
Capacitance	0.010uF (103)	N	N	N	N		S	S	S	S		A	A	A	A	B	
	0.015uF (153)	N	N	N	N		S	S	S	S		A	A	A	A	B	
	0.022uF (223)	N	N	N	N		S	S	S	S		A	A	A	A	B	
	0.033uF (333)	N	N	N	N		S	S	S	S		A	A	A	A	B	
	0.047uF (473)	N	N	N			S	S	S	S		A	A	A	A	B	
	0.068uF (683)	N	N	N			S	S	S	S		A	A	A	A	B	
	0.10uF (104)	N	N	N			S	S	S	S		A	A	A	A	B	
	0.15uF (154)	N	N				S	S	S	S		A	A	A	A	A	
	0.22uF (224)	N	N	N			S	S	S	S		A	A	A	A	A	
	0.33uF (334)	N	N	N			S	S	S	X		B	B	B	B	B	
	0.47uF (474)	N	N	N			S	S	X	X		B	B	B	B/D		
	0.68uF (684)	N					S	X	X			B	B	D	D		
	1.0uF (105)	N	N				S	X	X			B	B	D	D		
	1.5uF (155)						S					D	D				
	2.2uF (225)						S	S	X			D	D	I			
	3.3uF (335)											D	D				
	4.7uF (475)						X	X				D	D	I			
	6.8uF (685)											I					
	10uF (106)											I	I	I			
	22uF (226)											I	I				

## **Y5V Dielectric (1206, 1210, 1812 Size)**



## X5R Dielectric

Dielectric		X5R																																	
Size		0201					0402					0603					0805					1206					1210								
Rated Voltage (VDC)	6.3	10	16	25	50	6.3	10	16	25	50	6.3	10	16	25	50	100	6.3	10	16	25	35	50	100	6.3	10	16	25	50	4	6.3	10	16	25	50	
Capacitance	100pF (101)	L	L	L	L	L																													
	220pF (221)	L	L	L	L	L																													
	470pF (471)	L	L	L	L	L																													
	1000pF (102)	L	L	L	L	L																													
	2200pF (222)	L	L	L	L																														
	4700pF (472)	L	L	L	L																														
	0.010μF (103)	L	L	L	L	L																													
	0.027μF (273)	L	L				N																												
	0.033μF (333)	L	L				N																												
	0.039μF (393)	L	L				N																												
	0.047μF (473)	L	L				N																												
	0.056μF (563)	L	L				N	N																											
	0.068μF (683)	L	L				N	N	N																										
	0.082μF (823)	L	L				N	N	N																										
	0.10μF (104)	L	L	L	L	N	N	N	N	E							X	X																	
	0.15μF (154)					N	N	N	N	N																									
	0.22μF (224)	L	L	L		N	N	N	N	N							X	X	X																
	0.27uF (274)																X	X	X																
	0.33μF (334)	L	L			N	N										X	X	X	X															
	0.39μF (394)																X	X	X	X															
	0.47μF (474)	L				N	N	E	E	E	X	X	X	X	X																				
	0.68μF (684)					N	N				X	X	X	X																					
	0.82uF (824)										X	X	X	X																					
	1.0μF (105)	L	L	L		N	N	N	N	N	X	X	X	X	X		D	D	D	I	I					J	J		K		M				
	1.5μF (155)										X						I	I	I	I															
	2.2μF (225)	L	L			N	N	E	E	E	X	X	X	X	X		I	I	I	I	I					J	J	P	P		K				
	3.3μF (335)										X	X					I	I	I	I	I					P	P	P	P						
	4.7μF (475)	L				E	E	E			X	X	X	X			I	I	I	I	I					P	P	P	P	P	K	K			
	6.8uF (685)																									P	P								
	10μF (106)					E	E				X	X	X	X			I	I	I	I	I					P	P	P	P	P	K	K	K		
	22μF (226)										X	X					I	I	I	I	I					P	P	P	P	P	M	M	M		
	33μF (336)																I									P					M	M	M		
	47μF (476)										X						I								P	P	P	P	P	M	M	M			
	100μF (107)																I								P					M	M	M			
	220μF (227)																													M	M				

1. The letter in cell is expressed the symbol of product thickness.



## Middle & High Voltage Capacitors 200V~4000V

### ■ FEATURES

- \* High voltage in a given case size.
- \* High stability and reliability.

### ■ GENERAL ELECTRICAL DATA

Dielectric	NP0	X7R	Y5V
Size	0603, 0805, 1206, 1210, 1808, 1812, 1825, 2220, 2225		0805, 1206, 1210, 1812
Capacitance	0.5pF to 0.12μF	100pF to 2.2μF	0.01μF to 0.68μF
Capacitance tolerance	Caps≤5pF: C ( $\pm 0.25\%$ ) 5pF<Cap<10pF: D ( $\pm 0.5\%$ ) Cap≥10pF: J ( $\pm 5\%$ ), K ( $\pm 10\%$ )	K ( $\pm 10\%$ ), M ( $\pm 20\%$ )	Z (-20/+80%)
Rated voltage (WVDC)	200V to 4000V		200V, 250V
DF/ Q	Cap<30pF: Q≥400+20C Cap≥30pF: Q≥1000	≤2.5%	≤5%
Insulation resistance at Ur	Ur=200~630V: $\geq 10G\Omega$ or $RxC \geq 100\Omega \cdot F$ whichever is smaller Ur=1000~3000V: $\geq 10G\Omega$		
Dielectric strength		200~300V: $\geq 2 \times WVDC$ 400V~450V: $\geq 1.2 \times WVDC$ 500~999V: $\geq 1.5 \times WVDC$ 1000~3000V: $\geq 1.2 \times WVDC$ 4000: $\geq 1.1 \times WVDC$	
Operating temperature	-55 to +125°C		-25 to +85°C
Capacitance characteristic	±30ppm	±15%	+30/-80%
Termination	Ni/Sn (lead-free termination)		

### ■ CAPACITANCE RANGE

#### Y5V Dielectric 200V to 250V

CAPACITANCE	DIELECTRIC	Y5V							
		SIZE		0805		1206		1210	
		RATED VOLTAGE (VDC)	200	250	200	250	200	250	200
Capacitance	0.010μF (103)	B	B	B	B	C	C	D	D
	0.015μF (153)	B	B	B	B	C	C	D	D
	0.022μF (223)	B	B	B	B	C	C	D	D
	0.033μF (333)	B	B	B	B	C	C	D	D
	0.047μF (473)	B	B	B	B	C	C	D	D
	0.068μF (683)	B	B	B	B	C	C	D	D
	0.10μF (104)			B	B	C	C	D	D
	0.15μF (154)			C	C	C	C	D	D
	0.22μF (224)							D	D
	0.33μF (334)							D	D
	0.47μF (474)							D	D
	0.68μF (684)							D	D

1. The letter in cell is expressed the symbol of product thickness.



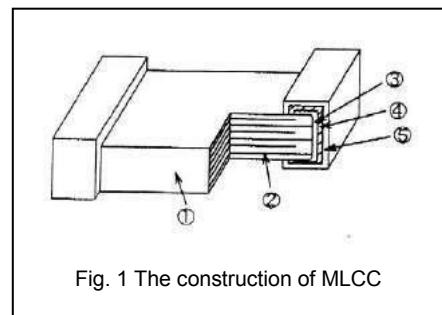




## General Information

### ■ Constructions

No.	Name	NP0	NPO/X7R/X5R/Y5V	
	Ceramic material	BaTiO <sub>3</sub> based		
	Inner electrode	AgPd alloy	Ni	
Termination	Inner layer	Ag	Cu	
	Middle layer	Ni		
	Outer layer	Sn		



### ■ Storage and handling conditions

- (1) To store products at 5 to 40°C ambient temperature and 20 to 70% related humidity conditions.
- (2) The product is recommended to be used within one year after shipment. Check solderability in case of shelf life extension is needed.

### Cautions:

- a. The corrosive gas reacts on the terminal electrodes of capacitors, and results in the poor solderability. Do not store the capacitors in the ambience of corrosive gas (e.g., hydrogen sulfide, sulfur dioxide, chlorine, ammonia gas etc.)
- b. In corrosive atmosphere, solderability might be degraded, and silver migration might occur to cause low reliability.
- c. Due to the dewing by rapid humidity change, or the photochemical change of the terminal electrode by direct sunlight, the solderability and electrical performance may deteriorate. Do not store capacitors under direct sunlight or dewing condition. To store products on the shelf and avoid exposure to moisture.

### ■ Recommended soldering conditions

The lead-free termination MLCCs are not only to be used on SMT against lead-free solder paste, but also suitable against lead-containing solder paste. If the optimized solder joint is requested, increasing soldering time, temperature and concentration of N<sub>2</sub> within oven are recommended.

