SUNON

SPECIFICATION FOR APPROVAL

FOR REFERENCE

CUSTOMER	:	
DESCRIPTION	:	DC BRUSHLESS FAN
DIMENSION	:	172X172X51 mm
SUNON MODEL	:	XGH2512B1-10000-S9P
SUNON SEQ NO	:	-
REV	:	0
ISSUE DATE	:	2025.09.23
CUSTOMER APPROVAL NO	:	
APPROVED BY CUSTOMER	:	

PRELIMINARY DATA SHEET IS FOR REFERENCE ONLY, FINAL SPECIFICATION MIGHT BE CHANGED ACCORDING TO DESIGN VERIFICATION (OR MASS PRODUCTION) DATA.

APPROVED BY	Brian	CHECKED BY	Rock	DESIGNED BY	Sam Angel

SUNONWEALTH ELECTRIC MACHINE INDUSTRY CO., LTD
NO.30, LN. 296, XINYA RD., QIANZHEN DIST., KAOHSIUNG CITY 806, TAIWAN
TEL: 886-7-8135888 FAX: 886-7-8230505

STATEMENT OF DEVIATION

REV	DESCRIPTION	DATE	APPROVED
0	DRAFT	2025.09.23	

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1. SCOPE

THIS SPECIFICATION DEFINES THE ELECTRICAL AND MECHANICAL CHARACTERISTICS OF THE DC BRUSHLESS FAN.

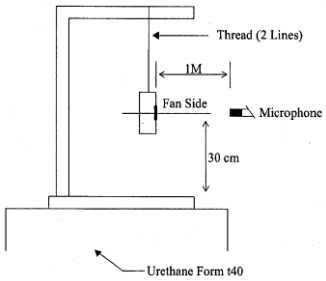
2. CHARACTERS

ITEM	DESCRIPTION
RATED VOLTAGE	24 VDC
OPERATING VOLTAGE	20.4 ~ 27.6 VDC
STARTING VOLTAGE	20.4 VDC (POWER ON/OFF AT 25℃)
RATED CURRENT (AVG.)	3.540 / MAX. 4.710 A
RATED POWER (AVG.)	84.98 / MAX. 113.04 W
SAFETY POWER CONSUMPTION	TBD
RATED SPEED	8000 RPM ± 10% IN FREE AIR AT RATED VOLTAGE
AIRFLOW AT ZERO STATIC PRESSURE	NOMINAL 444.3 / MIN. 387.8 CFM
STATIC PRESSURE AT ZERO AIRFLOW	NOMINAL 3.47 / MIN. 2.73 inch-H_2O
ACOUSTICAL NOISE (AVG.)	NOMINAL 70.0 / MAX. 74.2 dB(A)
INSULATION TYPE	UL CLASS A
INSULATION RESISTANCE	10M OHM MIN. AT 500 VDC BETWEEN FRAME AND (+) TERMINAL
DIELECTRIC STRENGTH	5mA MAX. AT AC 500 VAC 50/60 Hz ONE MINUTE BETWEEN FRAME AND (+) TERMINAL
LIFE EXPECTANCY	70,000 Hours at 40 deg. C, 65% humidity, 90% CL.
DIRECTION OF ROTATION	COUNTER-CLOCKWISE FROM BLADE SIDE
INGRESS PROTECTION	-

THE MAXIMUM VALUE OF THE RATED CURRENT STANDS FOR THE UPPER LIMIT OF THE AVERAGE CURRENT MEASURED IN FREE AIR AND DOES NOT REPRESENT THE PEAK VALUE.
THE PEAK VALUE SHOULD BE MEASURED USING AN OSCILLOSCOP.

NOTE: ACOUSTICAL NOISE

MEASURED IN A SEMI-ANECHOIC CHAMBER WITH BACKGROUND NOISE LEVEL BELOW 15dB(A).



1 METER FROM MICROPHONE TO FAN INTAKE

THE FAN IS RUNNING IN FREE AIR UNDER SHAFT HORIZONTAL CONDITION WITH THE MICROPHONE AT DISTANCE OF ONE METER FROM THE FAN INTAKE.

3. MECHANICAL

3.1	BEARING SYSTEM	:	PRECISION BALL BEARING SYSTEM
3.2	MATERIALS OF FRAME	:	DIE-CAST ALUMINUM
3.3	MATERIALS OF FAN BLADE	:	THERMOPLASTIC OF UL 94V-0
3.4	WEIGHT	:	961 GRAMS

4. ENVIRONMENTAL

4.1	OPERATING TEMPERATURE RANGE	:	-10 TO + 70 DEGREE C
4.2	STORAGE TEMPERATURE RANGE	:	-40 TO + 70 DEGREE C
4.3	OPERATING HUMIDITY RANGE	:	5 TO 90% RH
4.4	STORAGE HUMIDITY RANGE	:	5 TO 95% RH

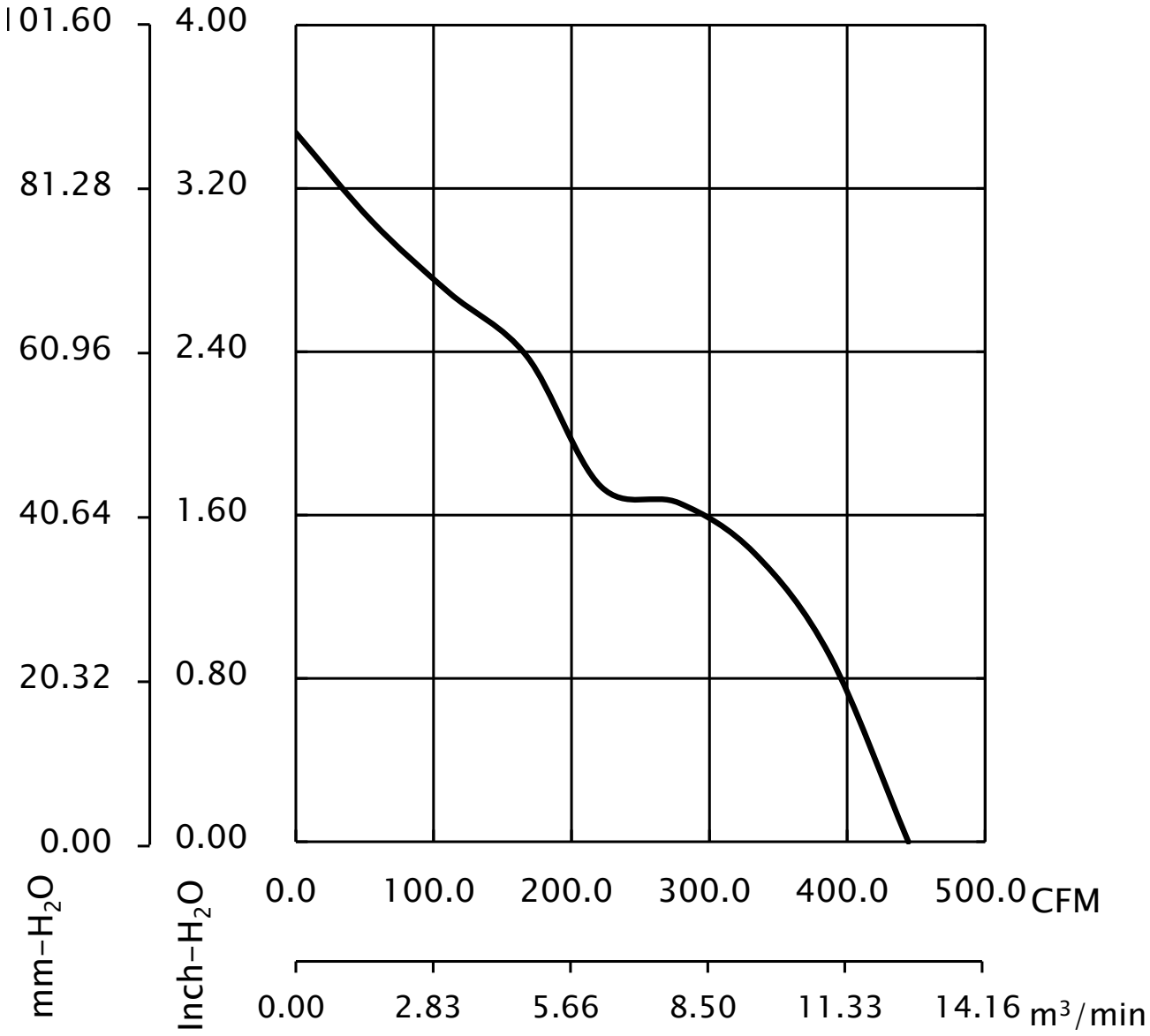
5. PROTECTION

☑AUTOMATIC RESTART

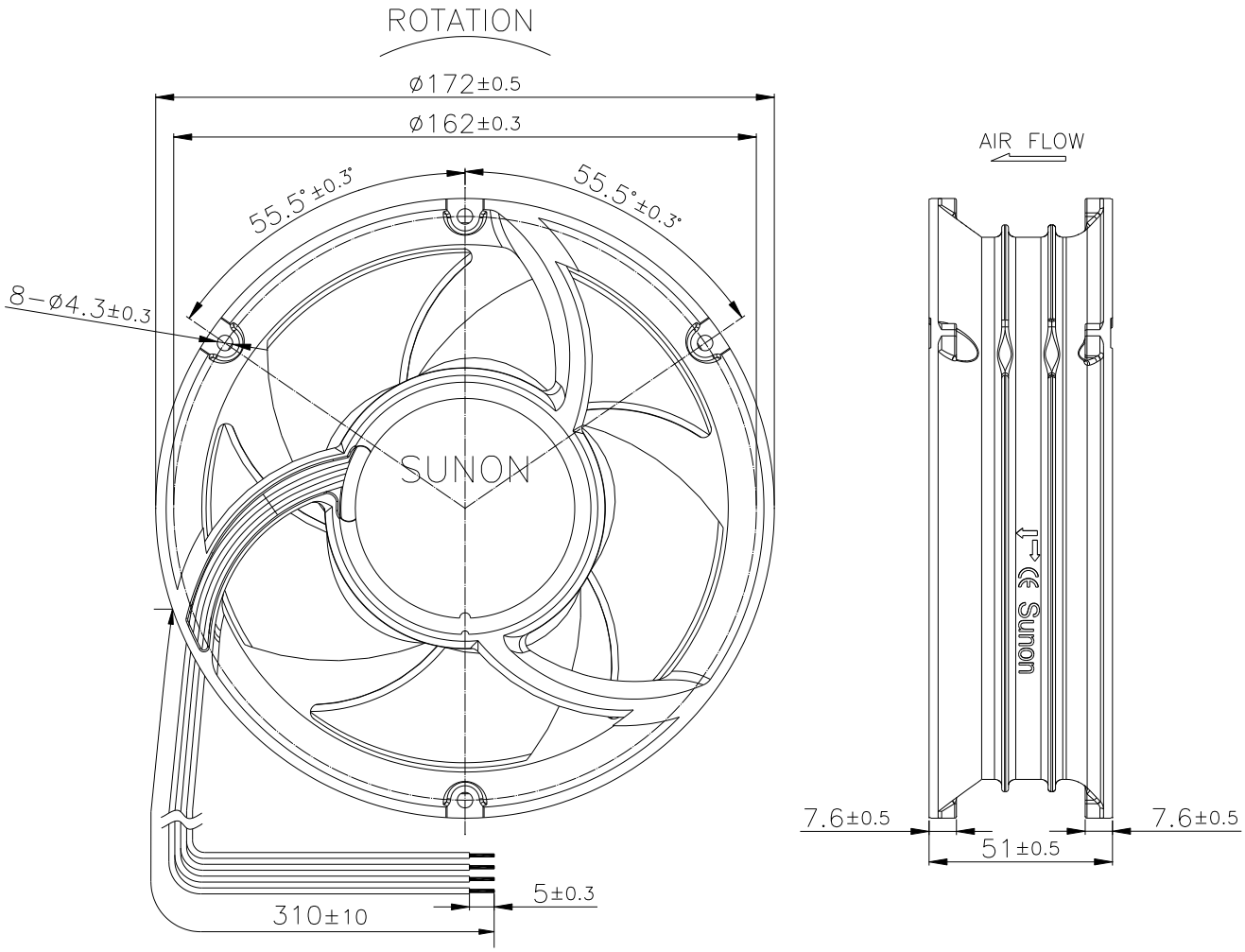
NOTE:THE MOTOR WILL SHUT DOWN WHEN ROTOR WAS LOCKED, THEN AUTO RESTART WITHIN 10 SECONDS.

☑POLARITY PROTECTION

6. AIR FLOW & STATIC PRESSURE CURVE



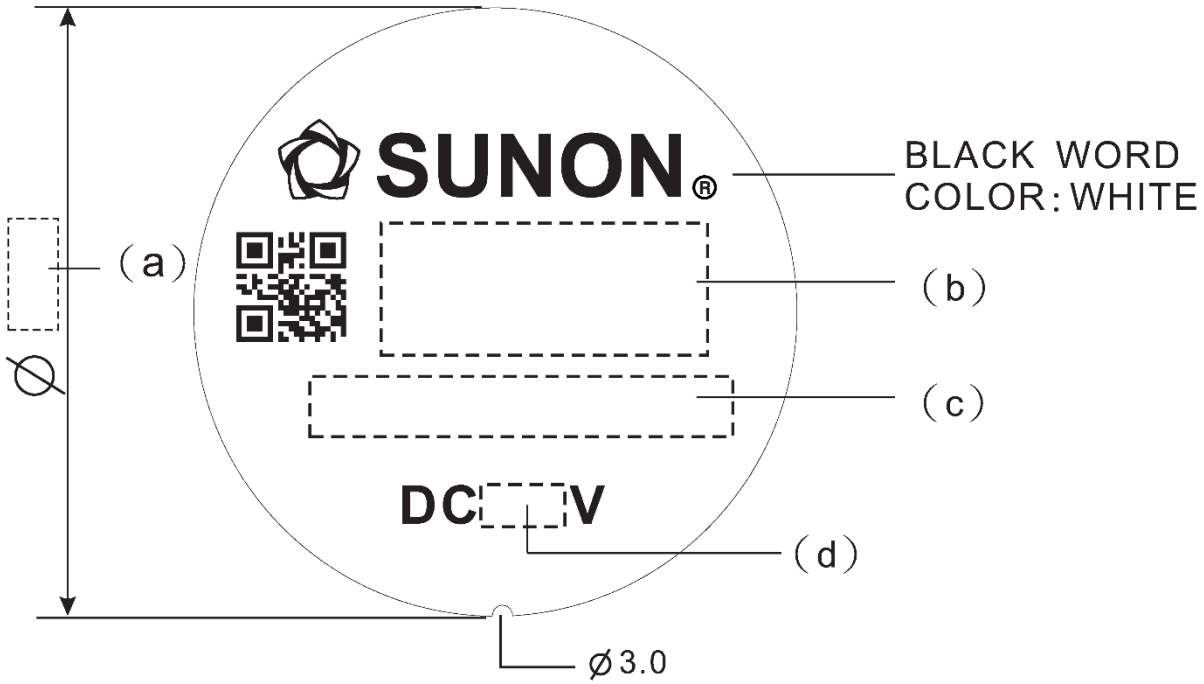
7. DIMENSIONS



NOTE:
1.LEAD WIRE: UL1007 #20AWG
RED WIRE------(+)
BLACK WIRE-----(-)
.LEAD WIRE: UL1007 #26AWG
YELLOW WIRE-----(FG)
BLUE WIRE-----(PWM)
2.FRAME TYPE:FLANGE

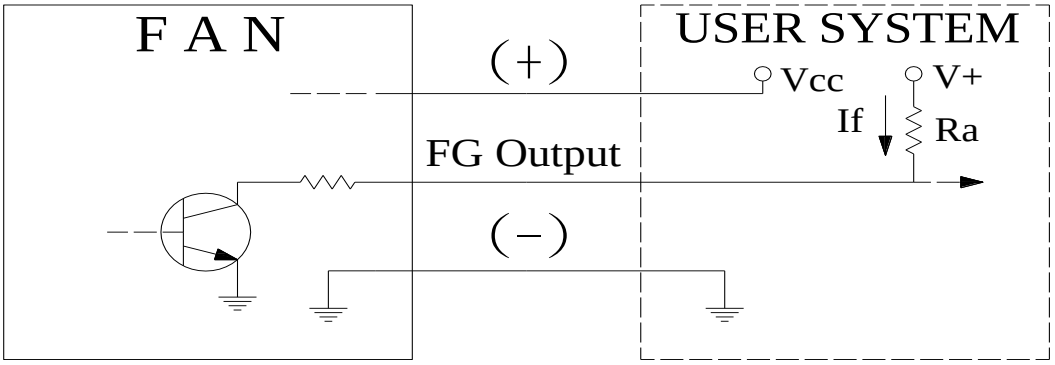
UNIT:mm

8. LABEL

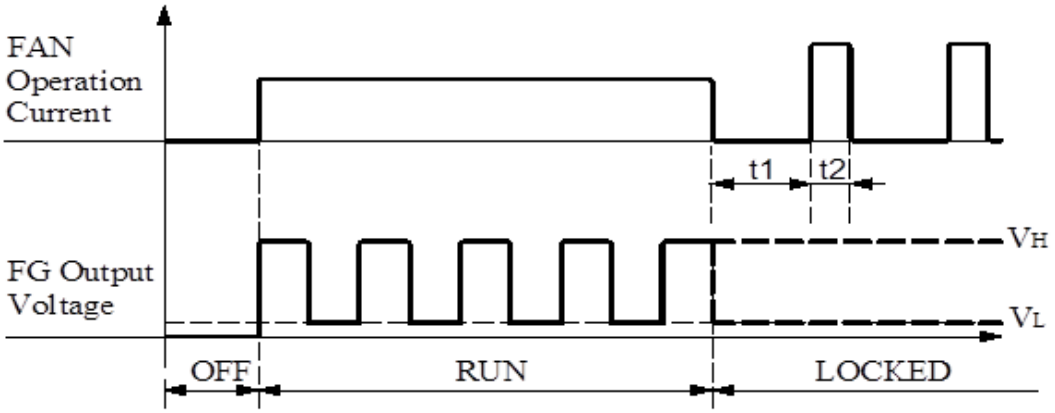


(A) DIMENSION	(B)MODEL NAME	(C)PROPERTY NO.	(D)VOLTAGE
71	XGH2512B1-10000-S9P	-	24

9. FREQUENCY GENERATOR (FG) SIGNAL

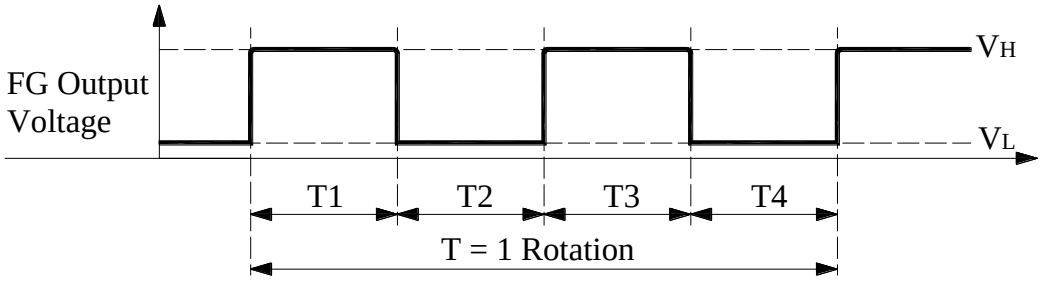


***Ra ≧ V^+ / If (max)**



★Electrical Characteristics ：(at Ta = 25℃，Vcc =Rated Volt.)

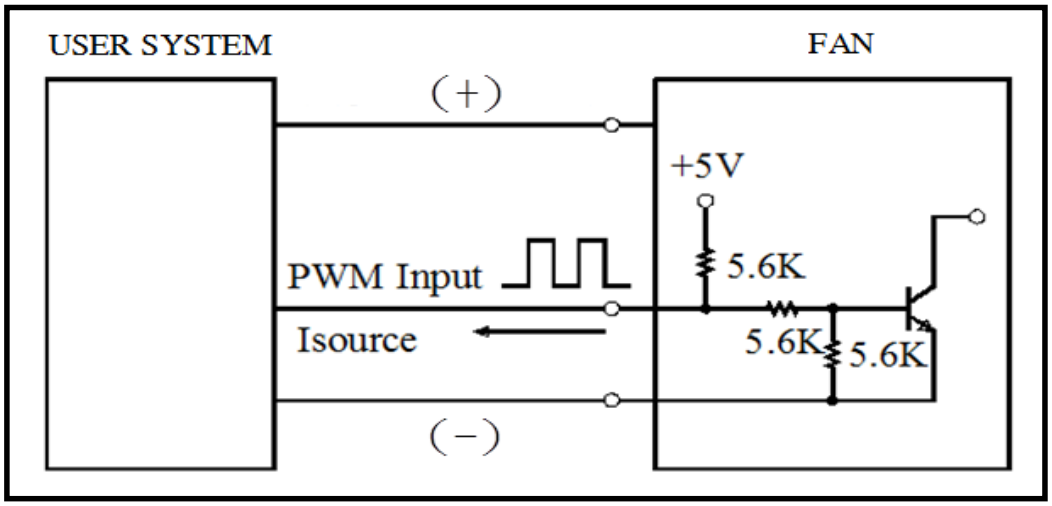
Parameter	Ratings			Unit
	min.	typ.	max.	
FG Supply Voltage(V+)	--	--	27.6	Voltage
FG Output Current (If)	--	--	5	mA
FG Output (VL)	--	--	0.8	Voltage
FG Output (VH)	--	--	27.6	Voltage
Ratio(=t1/t2)	--	12	--	



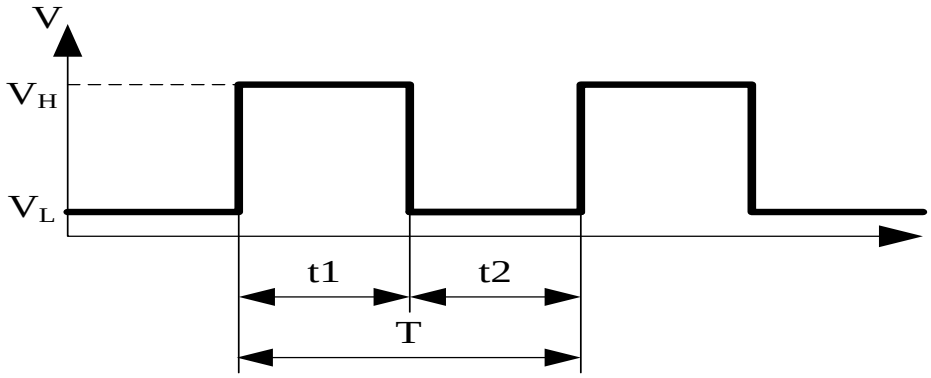
T= T1+T2+T3+T4=1 Rotation

$$T=\frac{60}{rpm}$$

10. PWM CONTROL SIGNAL



★PWM INPUT WAVEFORM



1. PERIOD : $T = \frac{1}{f_{PWM}} = t1 + t2(sec)$.

2. DUTY CYCLE (D.C.) : $\frac{t1}{t1+t2} * 100 = \frac{t1}{T} * 100(\%).$

3.PWM DUTY CYCLE VS SPEED (AT TA = 25°C,VCC =48 V ,FPWM=25KHz)

PWM Duty Cycle (%)	FAN Speed (R.P.M.)
50	4000±400
0	0

Parameter	Min	Typical	Max	Unit
f pwm	24k	25k	28k	Hz
V_H	2.3	--	5.5	V
V_L	0	--	0.8	V
Isource	--	0.5	--	mA
D.C.	0	--	100	%

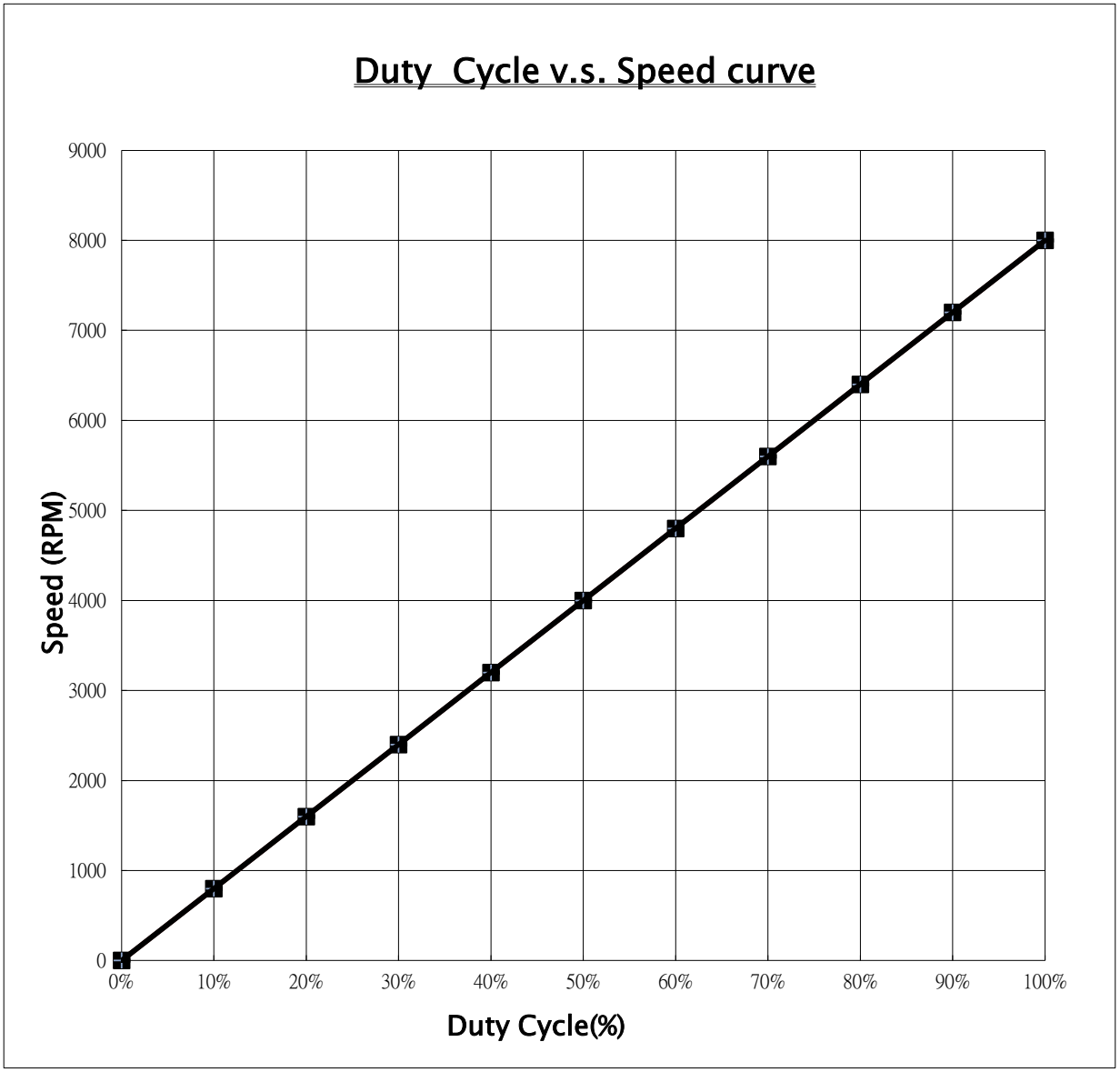
* The speed is default to be maximum if PWM input pin is unconnected.
* Min. start up duty cycle is 10%.

11. SPEED & PWM CONTROL SIGNAL

■ Duty Cycle v.s. Speed curve @ Vcc=24 volt.

PWM Frequency: 25K HZ

Duty Cycle(%)	0%	10%	20%	30%	40%	50%	60%	70%	80%	90%	100%
Typ.(rpm)	0	800	1600	2400	3200	4000	4800	5600	6400	7200	8000



I. OTHER SPECIFIED TESTING

The following is a general description of certain tests that are performed on representative SUNON fans. Nothing in this document is intended to suggest that these tests are performed on every model of SUNON fan. Moreover, the descriptions that follow each test are meant only to provide a general explanation of each test. If you would like a more detailed explanation as to any test identified in this section, SUNON can provide such an explanation upon request.

1. DROP PROOF TEST

   Fans are packaged in a standard size shipping box and are dropped to the ground from certain heights and angles depending on the weight of the particular box.

2. HUMIDITY PROOF TEST

   The fan is operated for 96 continuous hours in an environment with humidity of 90% to 95% RH at 60°C ± 2°C.

3. VIBRATION PROOF TEST

   Vibration with an amplitude 2mm and a frequency of 5-55-5hz is applied in all 3 directions (X,Y,Z), in cycles of 1 hour each, for a total vibration time of 3hours.

4. THERMAL CYCLING TEST

   The fan is operated in a testing chamber for 50 cycles. In each cycle, the temperature is gradually increased from -10°C to 70°C for 90 minutes, and subsequently operated at 70°C for 120 minutes. The temperature is then gradually decreased from 70°C to -10°C for 90 minutes, and subsequently operated at -10°C for 120 minutes.

5. SHOCK PROOF TEST

   100G of force is applied in the 3 directions (X,Y, and Z) for 2 milliseconds each.

6. LIFE EXPECTANCY

   The “Life Expectancy” of SUNON fans is determined in SUNON’s reliability test laboratory by using temperature chambers. The “Life Expectancy” of this fan has not been evaluated for use in combination with any end application. Therefore, the Life Expectancy Test Reports (L10 and MTTF Report) that relate to this fan are only for reference.

II. CHARACTERISTIC DEFINITION

The following is a general description of certain tests that are performed on representative SUNON fans in order to determine the specifications of the fan. Nothing in this document is intended to suggest that these tests are performed on every model of SUNON fan. Moreover, the descriptions that follow each test are meant only to provide a general explanation of each test. If you would like a more detailed explanation
as to any test identified in this Section, SUNON can provide such an explanation upon request.

1. INPUT POWER
   Measured after continuous 10 minute operation at rated voltage in clean air (STATIC PRESSURE=0), and at ambient temperature of 25 degrees C under shaft horizontal condition.

2. RATED CURRENT
   Measured after continuous 10 minute operation at rated voltage in clean air (STATIC PRESSURE=0), and at ambient temperature of 25 degrees C under shaft horizontal condition.

3. RATED SPEED
   Measured after continuous 10 minute operation at rated voltage in clean air (STATIC PRESSURE=0), and at ambient temperature of 25 degrees C under shaft horizontal condition.

4. STARTING VOLTAGE
   Measured the voltage which enables to start the fan in the clean air (static pressure = 0)by switching on at the voltage under shaft horizontal condition. It is not at continuouslyincreasing voltage adjustment.

5. LOCKED ROTOR CURRENT
   Measured immediately after the fan blade is locked.

6. AIR FLOW AND STATIC PRESSURE
   The performance specification of air flow and static pressure shown in this specification for approval is measured using the exhaust method. A double chamber is used in accordance with AMCA 210 standard or DIN 24163 specification . The values are recorded when the fan speed has stabilized at rated voltage.

7. INSULATION RESISTANCE

7.1. PLASTIC HOUSING:

(1) Measured between internal stator and lead wire(+).

(2) Measured between housing and lead wire(+).

7.2. ALUMINIUM HOUSING:

Measured between internal stator and lead wire(+).

8. DIELECTRIC STRENGTH

Measure between housing and lead wire(+).

III. NOTE

1. SAFETY

1.1. DO NOT use or operate this fan in excess of the limitations set forth in this specification. SUNON is not responsible for the non-performance of this fan and/or any damages resulting from its use, if it is not used or operated in accordance with the specifications.

1.2. SUNON recommends adding a protection circuit to the product or application in which this fan is installed, such as a thermo-fuse, or current-fuse or thermo-protector. The failure to use such a device may result in smoke, fire, electric shock by insulation degradation in cases of motor lead short circuit, overload, or over voltage, and/or other failure.

1.3. SUNON recommends installing a protection device to the product or application in which this fan is installed if there is a possibility of reverse-connection between VDC (+) and GND (-). The failure to install such a device may result in smoke, fire, and/or destruction, although these conditions may not manifest immediately.

1.4. This fan must be installed and used in compliance with all applicable safety standards and regulations.

1.5. Use proper care when handling and/or installing this fan. Improper handling or installation of this fan may cause damage that could result in unsafe conditions.

1.6. Use proper care during installation and/or wiring. Failure to use proper care may cause damage to certain components of the fan including, but not limited to, the coil and lead wires, which could result in smoke and/or fire.

1.7. DO NOT use power or ground PWM to control the fan speed. If the fan speed needs to be adjusted, please contact SUNON to customize the product design for your application.

1.8. For critical or extreme environments, including non stop operation, please contact SUNON and we will gladly provide assistance with your product selection to ensure an appropriate cooling product for your application.

2. SPECIFICATION MODIFICATION

2.1. SUNON offers engineering assistance on fan installation and cooling system design.

2.2. All changes, modifications and/or revisions to the specifications, if any,are incorporated in the attached specifications.

2.3. No changes, modifications and/or revisions to these specifications are effective absent agreement, by both SUNON and the customer, in writing.

2.4. This fan will be shipped in accordance with the attached specification unless SUNON and the customer have agreed otherwise, in writing, as specified in Paragraph 3, above.

3 OTHER

3.1. When building your device, please examine thoroughly any variation of EMC, temperature rise, life data, quality, etc. of this product by shock/drop/vibration testing, etc. If there are any problems or accidents in connection with this product, it should be mutually discussed and examined.

3.2. Use proper care when handling this fan. Components such as fan holders or bearings may be damaged, if touched with fingers or other objects. Additionally, static electricity (ESD) may damage the internal circuits of the fan.

3.3. DO NOT operate this fan in proximity to hazardous materials such as organic silicon, cyanogens, formalin, phenol, or corrosive gas environments including, but not limited to, H_2S, SO_2, NO_2, or Cl_2.

3.4. SUNON recommends that you protect this fan from exposure to outside elements such as dust, condensation, humidity or insects. Exposure of this fan to outside elements such as dust, condensation, humidity or insects may affect its performance and may cause safety hazards. SUNON does not warrant against damage to the product caused by outside elements.
Re: The term can be excluded, if the fan has been with IP design and meets customer's IP requirement.

3.5. This fan must be installed properly and securely. Improper mounting may cause harsh resonance, vibration, and noise.

3.6. Fan guards may prevent injury during handling or installation of the fan and are available for sale with this fan.

3.7. Unless otherwise noted, all testing of this fan is conducted at 25°C ambient temperature and sixty-five percent (65%) relative humidity.

3.8. DO NOT store this fan in an environment with high humidity. This fan must be stored in accordance with the attached specifications regarding storage temperature. If this fan is stored for more than 6 months, SUNON recommends functional testing before using.

3.9. SUNON reserves the right to use components from multiple sources at its discretion. The use of components from other sources will not affect the specifications as described herein.

3.10. The "Life Expectancy" of this fan has not been evaluated for use in combination with any end application. Therefore, the Life Expectancy Test Reports (L10 and MTTF Report) that relate to this fan are only for reference.

IV. WARRANTY

This fan is warranted against all defects which are proved to be fault in our workmanship and material for one year from the date of our delivery. The sole responsibility under the warranty shall be limited to the repair of the fan or the replacement thereof, at SUNON's sole discretion. SUNON will not be responsible for the failures of its fans due to improper handing, misuse or the failure to follow specifications or instructions for use. In the event of warranty claim, the customer shall immediately notify SUNON for verification. SUNON will not be responsible for any consequential damage to the customer's equipment as a result of any fans proven to be defective.

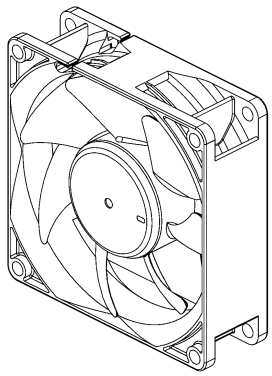
V. FAN INSTALLATION INSTRUCTIONS

1. FAN INSTALLATION USING MACHINE SCREW

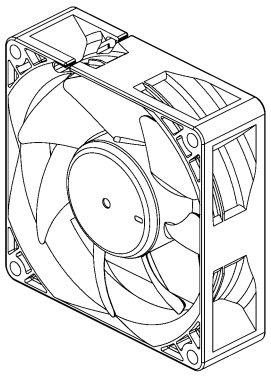
1.1. For flange-type fans, secure the screws on the same inlet/outlet side of the frame as shown in Figure 1.
1.2. For rib-type fans, secure the screws through the frame as shown in Figure 2.
1.3. Refer to Dimensions for the torque recommendation.

2. FAN INSTALLATION USING SELF-TAPPING SCREW

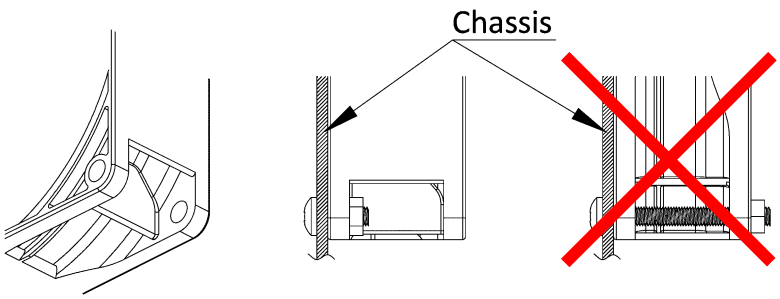
2.1. To prevent deformation or split after installation, please use the self-tapping screw recommended by SUNON and refer to our company's torque recommendation before use.
2.2. Refer to Dimensions for the torque recommendation.



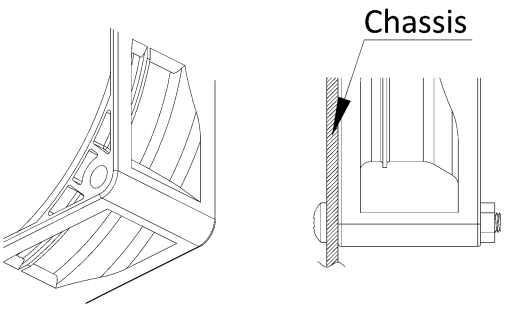
● FLANGE TYPE



● RIB TYPE



● FLANGE TYPE FIGURE 1



● RIB TYPE FIGURE 2

Declaration of RoHS

Control declaration of environment- related substances/ materials

1. In accordance with the Restriction of Hazardous Substances (RoHS) Directive 2011/65/EU, SUNON product have complied with law and discipline not to employ the forbidden substances, and restrict the allowable concentration of some limited substances deliberately in our components.

No	Substance		Criteria
1	CFCs & HCFCs (ozone depleting substances)		Forbidden
2	Chlorinated Organic Solvent		Forbidden
3	Lead and its compounds	Plastic (Frame, Impeller, wire harness, etc.)	<100ppm
		Solder	<1000ppm
		Steel alloy	<3500ppm
		Aluminium alloy	<4000ppm
		Copper alloy	<4wt%
4	Cadmium and its compounds	Solder	<20ppm
		Parts composed of metals containing zinc (e.g. brass, zinc for die casting)	<100ppm
		Plastic	<5ppm
5	PBBs and PBDEs		Forbidden
6	PCB and PCT		Forbidden
7	CP, Short-chain Chlorinated paraffins C10-13, Cl ≥48 wt%		Forbidden
8	Mirex		Forbidden
9	PCN		Forbidden
10	Hexavalent Chromium compounds		<100ppm
11	Mercury and its compounds		Forbidden
12	Asbestos		Forbidden
13	Organic Tin compounds		Forbidden
14	Azo compounds		Forbidden
15	TBBP-A in external case plastic parts of products (PCB is exempted)		<1000ppm
16	Nickel in external case parts, which are likely to result in prolonged skin exposure		<1000ppm
17	Hexabromocyclododecane (HBCDD)		<1000ppm
18	Di-butyl Phthalate (DBP)		<1000ppm
19	Benzyl butyl Phthalate (BBP)		<1000ppm
20	Di-ethylhexyl Phthalate (DEHP)		<1000ppm
21	Di-isobutyl Phthalate (DIBP)		<1000ppm