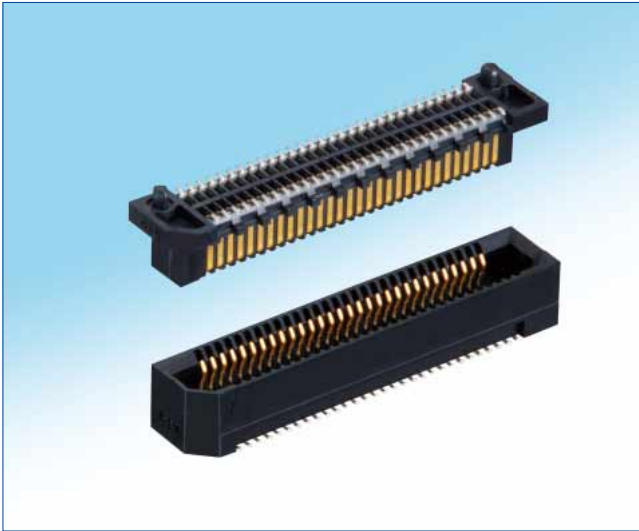


# 10+Gbps 0.8mm pitch Board-to-Board Connectors

## ER8 Series

### Licensed second source Samtec Edge Rate Series



#### Mechanical features

- 0.8mm Pitch
- Variations : Stacking / Vertical
- Stacking Height : 7 / 9 / 10 / 12mm
- Number of Contacts :  
10 / 20 / 30 / 40 / 50 / 60 / 70 / 80 / 100 / 120pos
- Large mating guide for easy mating.  
Alignment on plug provides easy insertion operation.

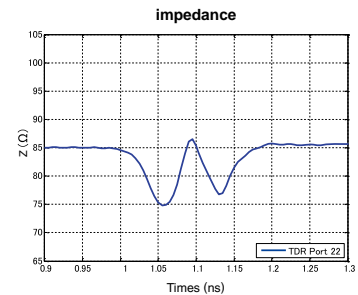
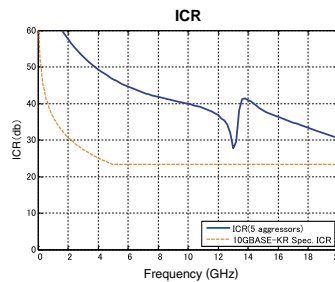
#### Signal integrity features

##### ● Insertion Loss-to-Crosstalk-Ratio (ICR)

The insertion loss-to-crosstalk ratio (ICR) with 5-aggressor differential FEXT meets the IEEE802.3ap specification for 10Gbps with plenty of margins.

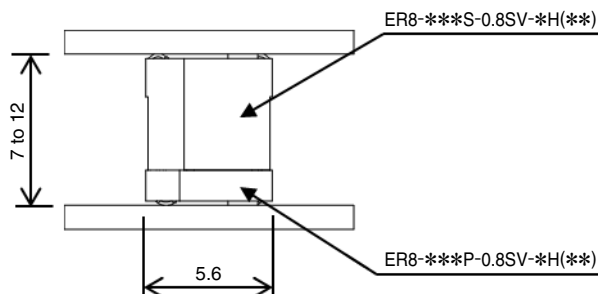
##### ● Differential Impedance

The differential impedance is 85Ω at 35 ps rise time. (20% to 80%)

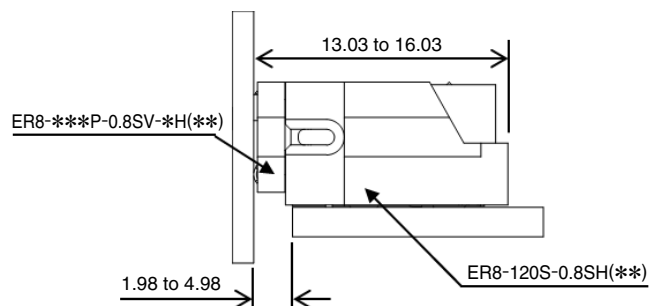


#### Variations

##### Stacking connection



##### Vertical connection



## Product Specification

Rating	Current Rating	0.5A (Signal) (Note 3)	Operating Temperature Range	-55 to 85°C (Note 1)
	Voltage Rating	100V AC	Storage Temperature Range	-10 to 60°C (Note 2)
Item	Specification		Condition	
1. Contact Resistance	50mΩ max		100mA	
2. Insulation Resistance	1000MΩ min		100V DC	
3. Voltage Proof	No flashover or insulation breakdown		300V AC / 1min	
4. Durability (mating/unmating)	Contact resistance change : 15mΩ or less No flash over or breakdown No damage, crack or looseness of parts		100 cycles	
5. Vibration	No electrical discontinuity of 1μs or more No damage, crack or looseness of parts		Frequency : 20 to 500Hz, Power spectral density : 0.02G <sup>2</sup> /Hz for 90 min in 3 directions	
6. Shock	No electrical discontinuity of 1μs or more No damage, crack or looseness of parts		980m/s <sup>2</sup> , Duration of pulse 6ms, 18 times total, 3 each directions, 3 axis.	
7. Cyclic Temperature and Humidity	Contact resistance change : 15mΩ or less No damage, crack or looseness of parts No flashover or insulation breakdown Insulation resistance : 1000MΩ min		25°C, 90-95% RH : 120 min Dwell time ↑ ↓ 120 min Ramp time 65°C, 90-95% RH : 120 min Dwell time Under 12 cycles	

Note 1 : Includes temperature rise caused by current flow.

Note 2 : "Storage" means a long-term storage state for the unused product before assembly to PCB.

Note 3 : The rated current applies to per contact.

Note 4 : Information contained in this catalog represents general requirements for this Series. Contact us for the drawings and specifications for a specific part number shown.

## Materials / Finish

### ● Straight Receptacle / Header

Part	Material	Finish	Remark
Insulator	LCP	Color : Black	UL94V-0
Contacts	Copper alloy	Contact area : Gold plated Lead area : Tin plated	—

### ● Right Angle Receptacle

Part	Material	Finish	Remark
Insulator	LCP	Color : Black	UL94V-0
Contacts	Copper alloy	Contact area : Gold plated Lead area : Tin plated	—
Retention peg	Copper alloy	Lead area : Tin plated	—
Retention pin	Copper alloy	Lead area : Tin plated	—

## Product Number Structure

Refer to the chart below when determining the product specifications from the product number.

Please select from the product numbers listed in this catalog when placing orders.

### ● Straight Receptacle

**ER8 - 120 S - 0.8 SV - \*H (\*\*)**

① ② ③ ④ ⑤ ⑥ ⑦

### ● Straight Header

**ER8 - 120 P - 0.8 SV - \*H (\*\*)**

① ② ③ ④ ⑤ ⑥ ⑦

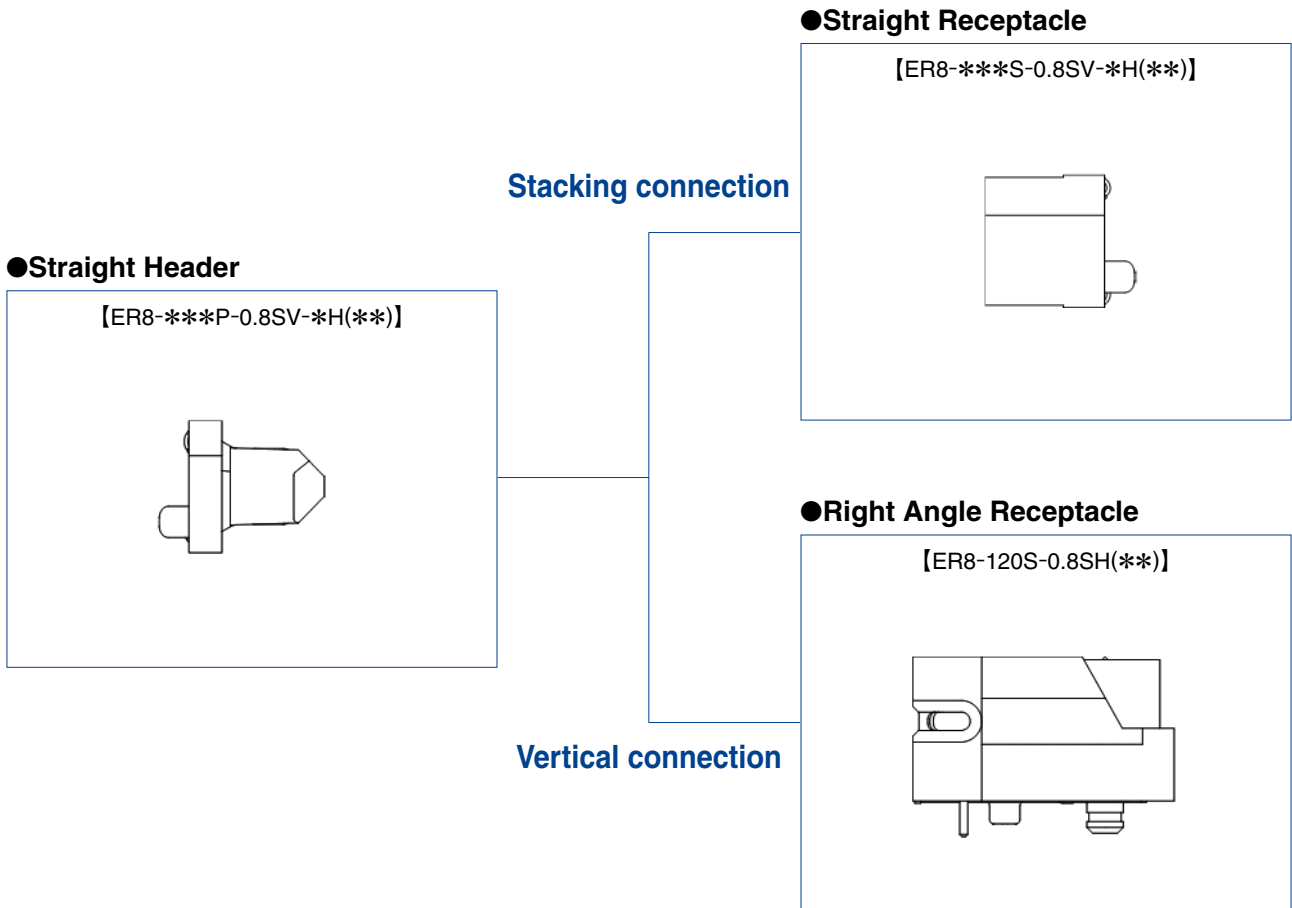
### ● Right Angle Receptacle

**ER8 - 120 S - 0.8 SH (\*\*)**

① ② ③ ④ ⑤ ⑦

① Series Name :	ER8
② Number of contacts :	10 to 120
③ Connector Type	S : Receptacle P : Header
④ Contact Pitch :	0.8mm
⑤ Contact Type	SV : Board Straight Type SH : Board Right Angle Type
⑥ Stacking Height(mm) :	7 to 12 ※Height with ER8-****-0.8SV-*H(**)
⑦ Plating Specification	Blank : Contact Area : Gold(0.76μm)+Ni(2.54μm) (10) : Contact Area : Gold(0.25μm)+Ni(1.25μm)

## Function Chart



## Stacking Height Variation

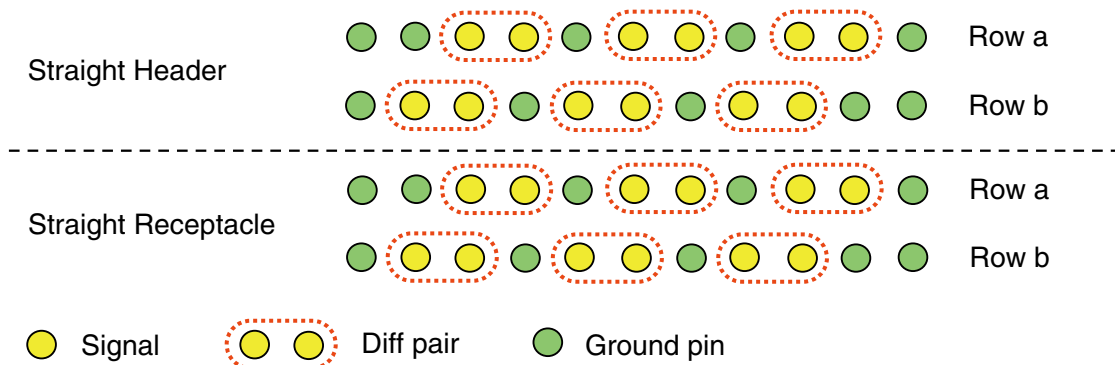
Stacking Height / Contact Position	10	20	30	40	50	60	70	80	100	120
7mm	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
9mm	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
10mm	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
12mm	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓

## Signal Integrity

### ●Pin assignment

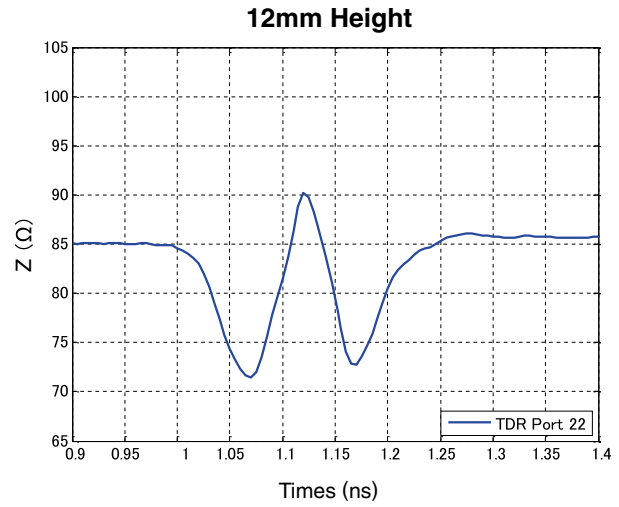
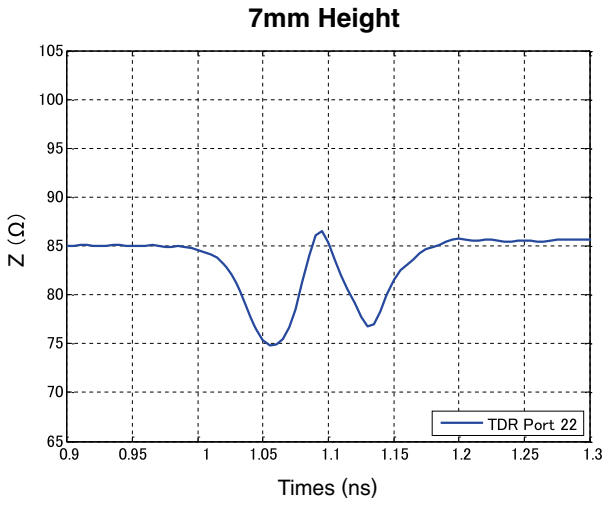
To match 85Ω differential impedance and to reduce crosstalk, a staggered GSSG pin assignment is recommended for ER8.  
(G = ground and S = signal)

※Analysis results only.

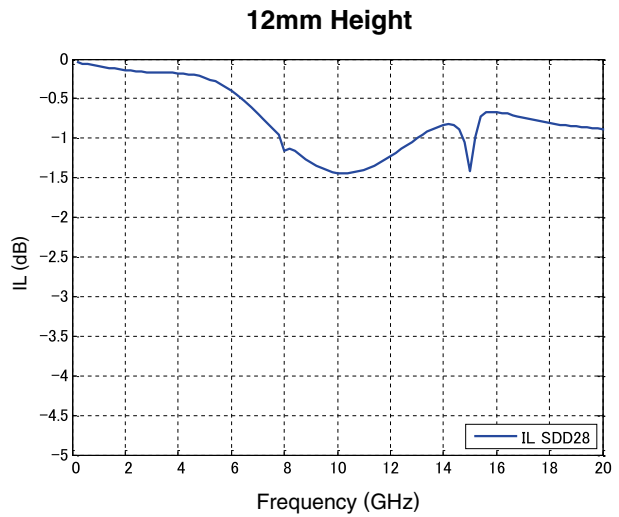
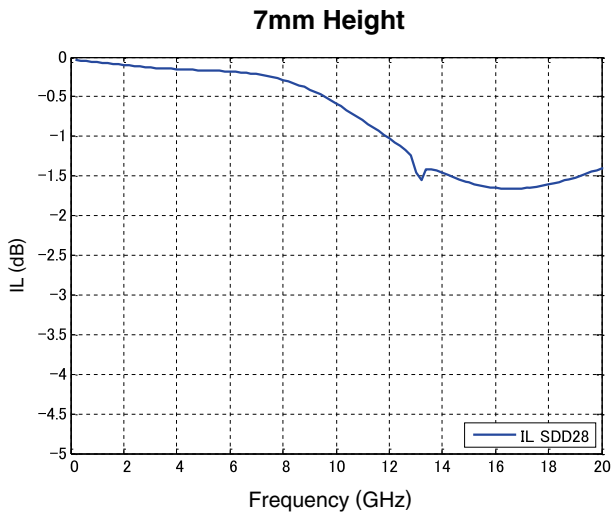


### ● Impedance

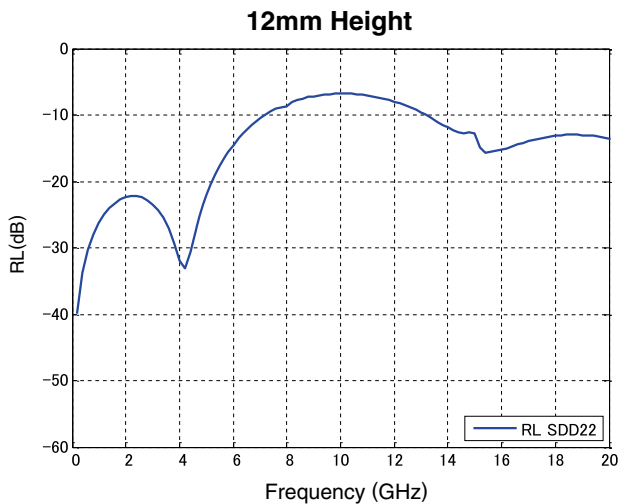
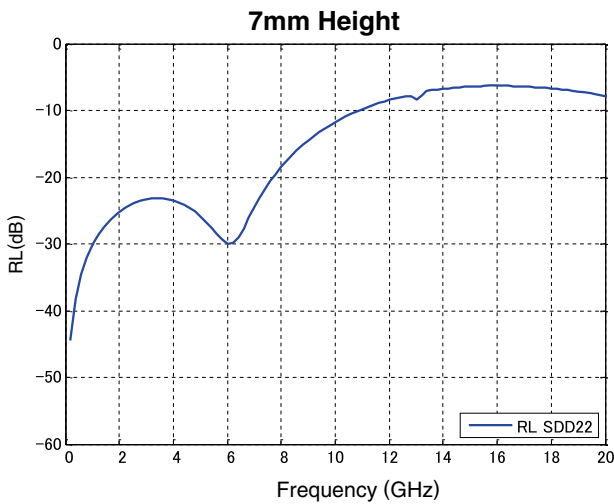
The differential impedance is 85Ω for at 35 ps rise time (20% to 80%)



### ● Insertion Loss

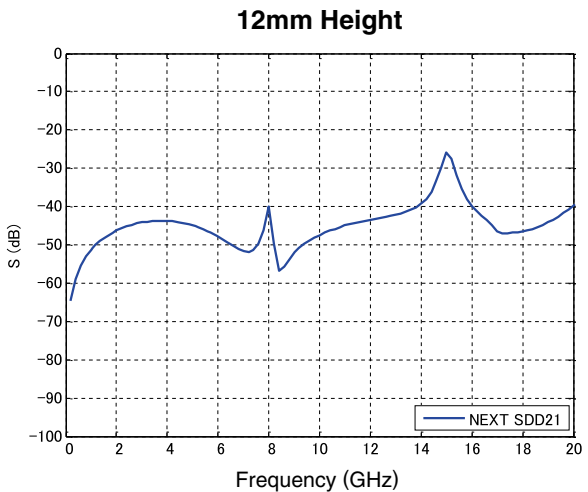
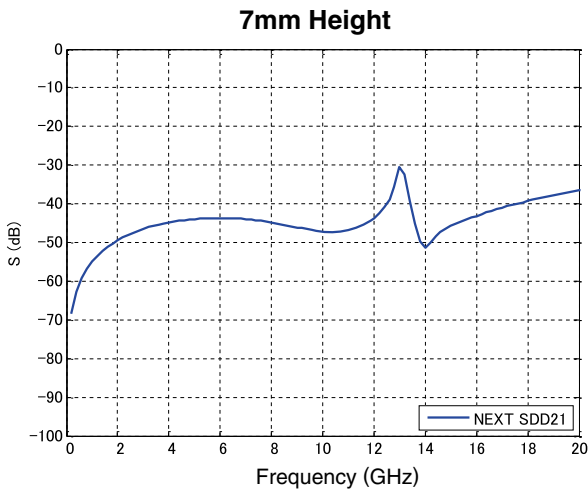


### ● Return loss



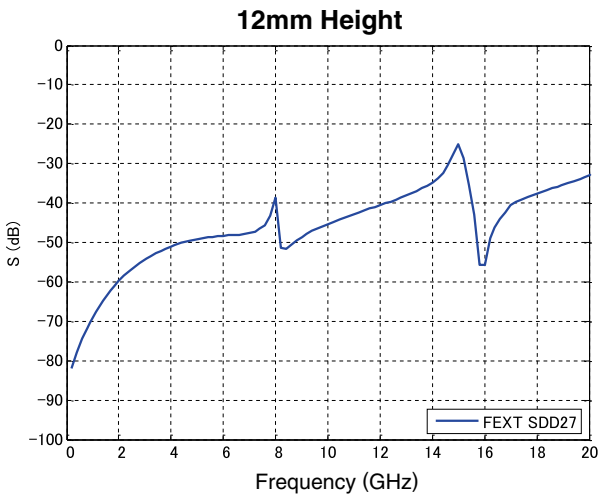
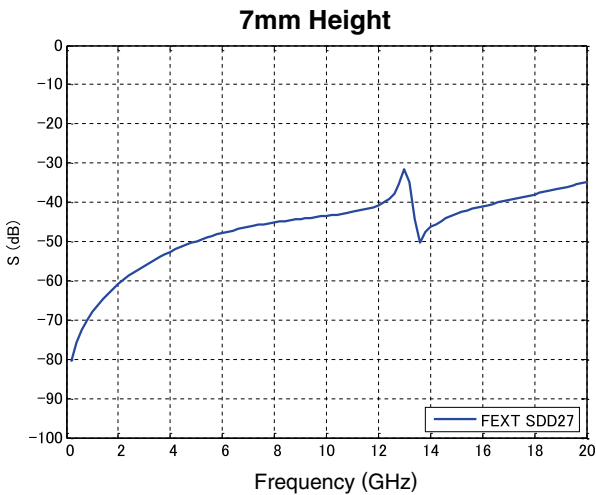
●Near-end crosstalk (NEXT)

The staggered GSSG pin assignments resulted in low differential NEXT.



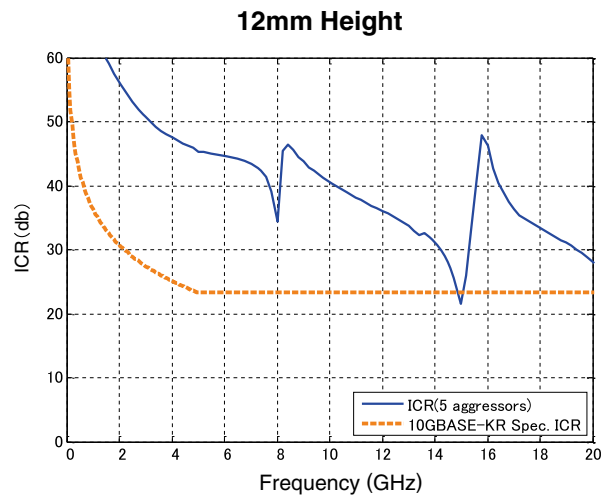
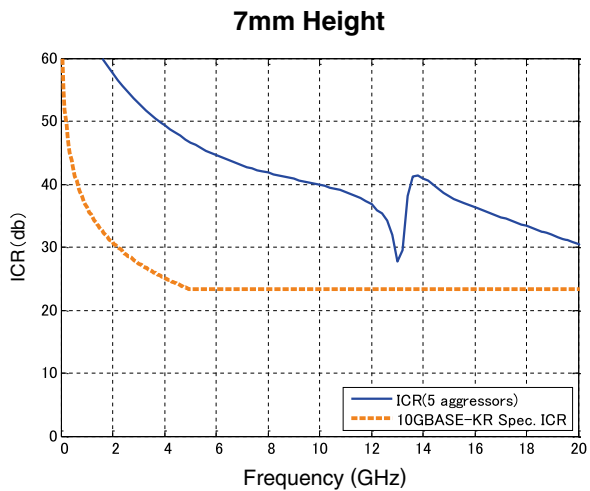
●Far-end crosstalk (FEXT)

The staggered GSSG pin assignments resulted in low differential FEXT.

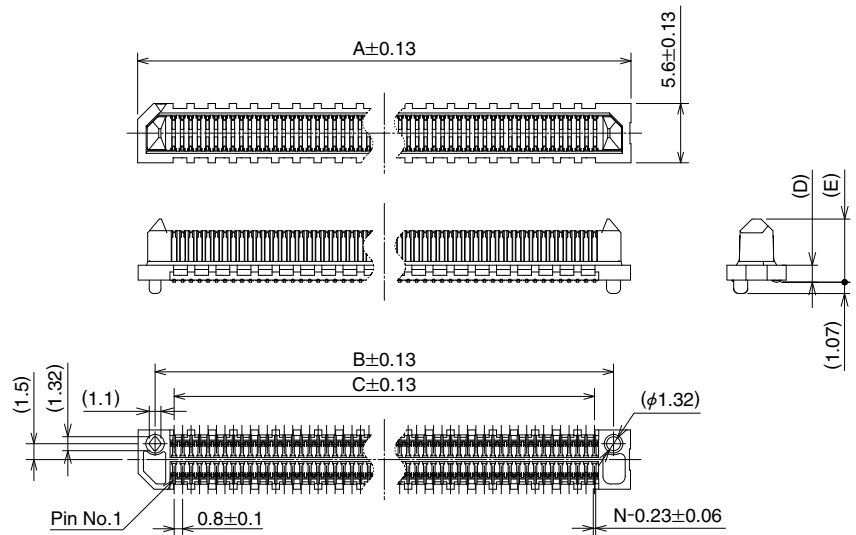


●Insertion-loss-to-crosstalk ratio (ICR)

The insertion-loss-to-crosstalk ratio (ICR) with 5-aggressor differential FEXT meets the extrapolated IEEE 802.3ap specification to 10Gbps with plenty of margins.



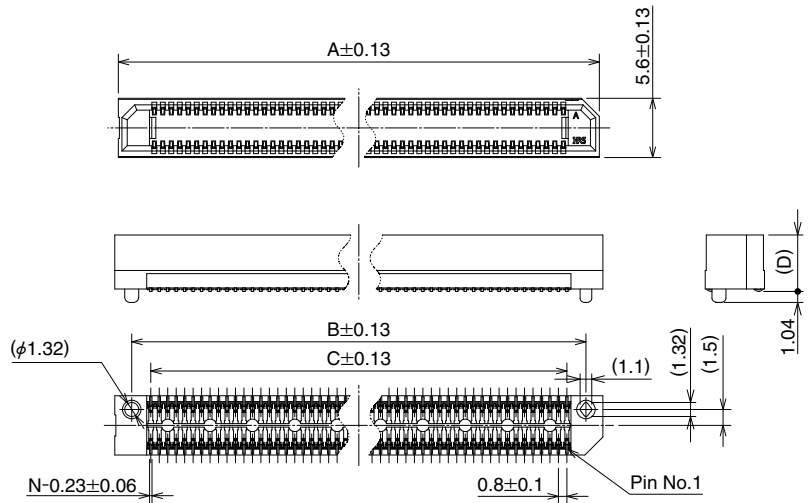
## Straight Header



Unit : mm

Part No.	HRS No.	No. of Contacts (N)	A	B	C	D	E
ER8-10P-0.8SV-2H	625-0008-8 00	10	10	6.8	3.2	1.605	5.965
ER8-20P-0.8SV-2H	625-0011-0 00	20	14	10.8	7.2	1.605	5.965
ER8-30P-0.8SV-2H	625-0012-0 00	30	18	14.8	11.2	1.605	5.965
ER8-40P-0.8SV-2H	625-0013-0 00	40	22	18.8	15.2	1.605	5.965
ER8-50P-0.8SV-2H	625-0009-0 00	50	26	22.8	19.2	1.605	5.965
ER8-60P-0.8SV-2H	625-0017-0 00	60	30	26.8	23.2	1.605	5.965
ER8-70P-0.8SV-2H	625-0021-0 00	70	34	30.8	27.2	1.605	5.965
ER8-80P-0.8SV-2H	625-0022-0 00	80	38	34.8	31.2	1.605	5.965
ER8-100P-0.8SV-2H	625-0023-0 00	100	46	42.8	39.2	1.605	5.965
ER8-120P-0.8SV-2H	625-0003-4 00	120	54	50.8	47.2	1.605	5.965
ER8-10P-0.8SV-5H	625-0024-0 00	10	10	6.8	3.2	4.605	8.905
ER8-20P-0.8SV-5H	625-0025-0 00	20	14	10.8	7.2	4.605	8.905
ER8-30P-0.8SV-5H	625-0026-0 00	30	18	14.8	11.2	4.605	8.905
ER8-40P-0.8SV-5H	625-0020-0 00	40	22	18.8	15.2	4.605	8.905
ER8-50P-0.8SV-5H	625-0027-0 00	50	26	22.8	19.2	4.605	8.905
ER8-60P-0.8SV-5H	625-0019-0 00	60	30	26.8	23.2	4.605	8.905
ER8-70P-0.8SV-5H	625-0028-0 00	70	34	30.8	27.2	4.605	8.905
ER8-80P-0.8SV-5H	625-0029-0 00	80	38	34.8	31.2	4.605	8.905
ER8-100P-0.8SV-5H	625-0030-0 00	100	46	42.8	39.2	4.605	8.905
ER8-120P-0.8SV-5H	625-0031-0 00	120	54	50.8	47.2	4.605	8.905

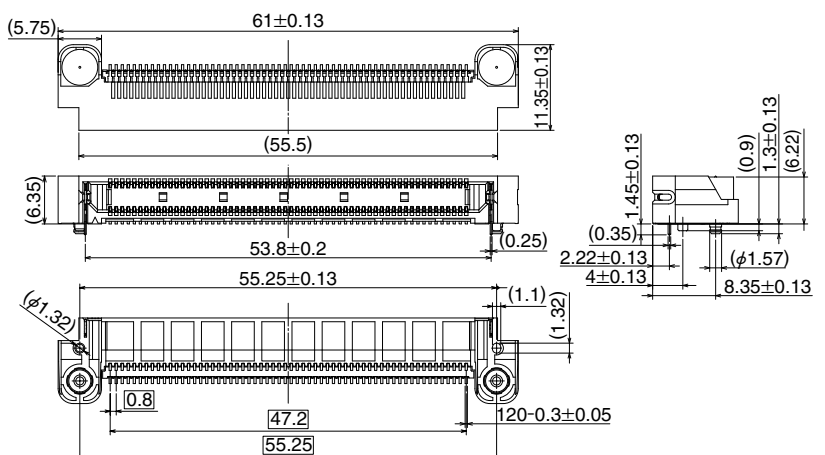
## Straight Receptacle



Unit : mm

Part No.	HRS No.	No. of Contacts (N)	A	B	C	D
ER8-10S-0.8SV-5H	625-0007-5 00	10	10	6.8	3.2	5.335
ER8-20S-0.8SV-5H	625-0014-0 00	20	14	10.8	7.2	5.335
ER8-30S-0.8SV-5H	625-0015-0 00	30	18	14.8	11.2	5.335
ER8-40S-0.8SV-5H	625-0016-0 00	40	22	18.8	15.2	5.335
ER8-50S-0.8SV-5H	625-0010-0 00	50	26	22.8	19.2	5.335
ER8-60S-0.8SV-5H	625-0018-0 00	60	30	26.8	23.2	5.335
ER8-70S-0.8SV-5H	625-0032-0 00	70	34	30.8	27.2	5.335
ER8-80S-0.8SV-5H	625-0033-0 00	80	38	34.8	31.2	5.335
ER8-100S-0.8SV-5H	625-0034-0 00	100	46	42.8	39.2	5.335
ER8-120S-0.8SV-5H	625-0035-0 00	120	54	50.8	47.2	5.335
ER8-10S-0.8SV-7H	625-0036-0 00	10	10	6.8	3.2	7.25
ER8-20S-0.8SV-7H	625-0037-0 00	20	14	10.8	7.2	7.25
ER8-30S-0.8SV-7H	625-0038-0 00	30	18	14.8	11.2	7.25
ER8-40S-0.8SV-7H	625-0039-0 00	40	22	18.8	15.2	7.25
ER8-50S-0.8SV-7H	625-0040-0 00	50	26	22.8	19.2	7.25
ER8-60S-0.8SV-7H	625-0041-0 00	60	30	26.8	23.2	7.25
ER8-70S-0.8SV-7H	625-0042-0 00	70	34	30.8	27.2	7.25
ER8-80S-0.8SV-7H	625-0043-0 00	80	38	34.8	31.2	7.25
ER8-100S-0.8SV-7H	625-0044-0 00	100	46	42.8	39.2	7.25
ER8-120S-0.8SV-7H	625-0045-0 00	120	54	50.8	47.2	7.25

## Right Angle Receptacle

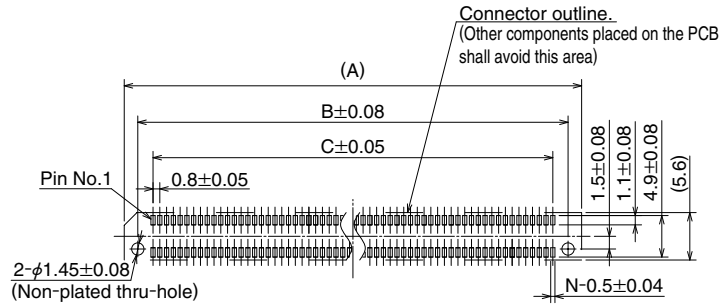


Part No.	HRS No.	No. of Contacts (N)
ER8-120S-0.8SH	625-1001-4 00	120

## Recommended PCB Mouting Pattern (Stencil thickness : t=0.15mm)

### ●Straight Header

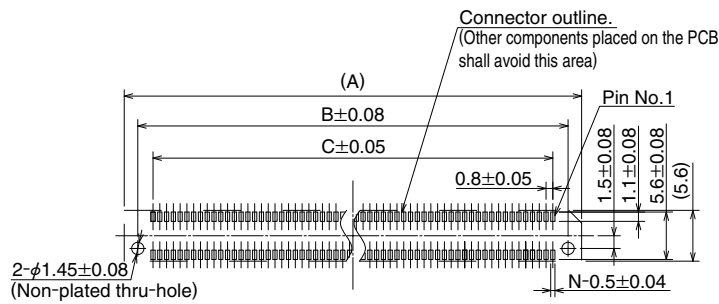
Unit : mm



No. of Contacts (N)	A	B	C
10	10	6.8	3.2
20	14	10.8	7.2
30	18	14.8	11.2
40	22	18.8	15.2
50	26	22.8	19.2
60	30	26.8	23.2
70	34	30.8	27.2
80	38	34.8	31.2
100	46	42.8	39.2
120	54	50.8	47.2

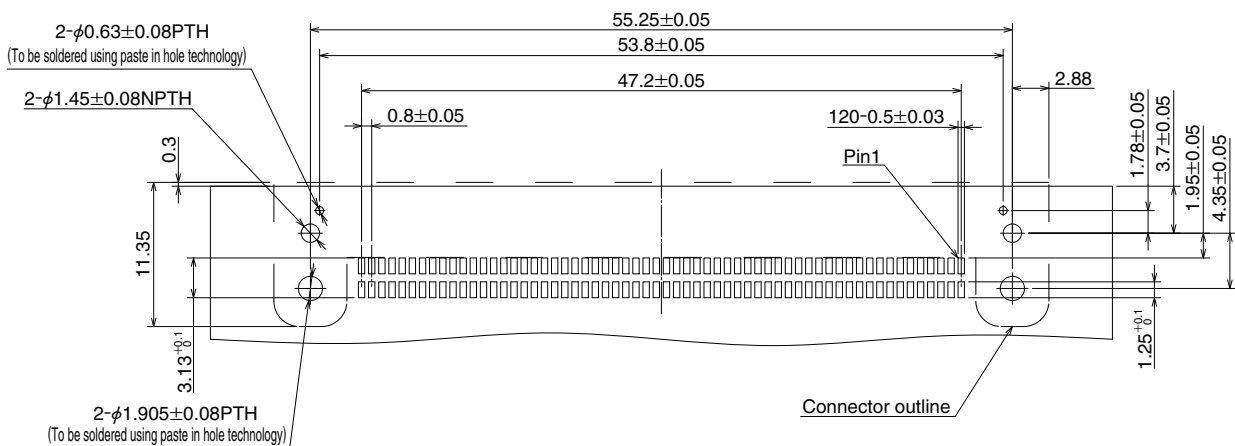
### ●Straight Receptacle

Unit : mm



No. of Contacts (N)	A	B	C
10	10	6.8	3.2
20	14	10.8	7.2
30	18	14.8	11.2
40	22	18.8	15.2
50	26	22.8	19.2
60	30	26.8	23.2
70	34	30.8	27.2
80	38	34.8	31.2
100	46	42.8	39.2
120	54	50.8	47.2

### ●Right Angle Receptacle





## ◆ER8 vs Edge Rate (Samtec) Reference List

### ●Straight Header

Part No.	HRS No.	Samtec Product Name
ER8-10P-0.8SV-2H	625-0008-8 00	ERM8-005-02.0-S-DV-K-TR
ER8-20P-0.8SV-2H	625-0011-0 00	ERM8-010-02.0-S-DV-K-TR
ER8-30P-0.8SV-2H	625-0012-0 00	—
ER8-40P-0.8SV-2H	625-0013-0 00	ERM8-020-02.0-S-DV-K-TR
ER8-50P-0.8SV-2H	625-0009-0 00	ERM8-025-02.0-S-DV-K-TR
ER8-60P-0.8SV-2H	625-0017-0 00	ERM8-030-02.0-S-DV-K-TR
ER8-70P-0.8SV-2H	625-0021-0 00	ERM8-035-02.0-S-DV-K-TR
ER8-80P-0.8SV-2H	625-0022-0 00	ERM8-040-02.0-S-DV-K-TR
ER8-100P-0.8SV-2H	625-0023-0 00	ERM8-050-02.0-S-DV-K-TR
ER8-120P-0.8SV-2H	625-0003-4 00	ERM8-060-02.0-S-DV-K-TR
ER8-10P-0.8SV-5H	625-0024-0 00	ERM8-005-05.0-S-DV-K-TR
ER8-20P-0.8SV-5H	625-0025-0 00	ERM8-010-05.0-S-DV-K-TR
ER8-30P-0.8SV-5H	625-0026-0 00	—
ER8-40P-0.8SV-5H	625-0020-0 00	ERM8-020-05.0-S-DV-K-TR
ER8-50P-0.8SV-5H	625-0027-0 00	ERM8-025-05.0-S-DV-K-TR
ER8-60P-0.8SV-5H	625-0019-0 00	ERM8-030-05.0-S-DV-K-TR
ER8-70P-0.8SV-5H	625-0028-0 00	ERM8-035-05.0-S-DV-K-TR
ER8-80P-0.8SV-5H	625-0029-0 00	ERM8-040-05.0-S-DV-K-TR
ER8-100P-0.8SV-5H	625-0030-0 00	ERM8-050-05.0-S-DV-K-TR
ER8-120P-0.8SV-5H	625-0031-0 00	ERM8-060-05.0-S-DV-K-TR

### ●Straight Receptacle

Part No.	HRS No.	Samtec Product Name
ER8-10S-0.8SV-5H	625-0007-5 00	ERF8-005-05.0-S-DV-K-TR
ER8-20S-0.8SV-5H	625-0014-0 00	ERF8-010-05.0-S-DV-K-TR
ER8-30S-0.8SV-5H	625-0015-0 00	—
ER8-40S-0.8SV-5H	625-0016-0 00	ERF8-020-05.0-S-DV-K-TR
ER8-50S-0.8SV-5H	625-0010-0 00	ERF8-025-05.0-S-DV-K-TR
ER8-60S-0.8SV-5H	625-0018-0 00	ERF8-030-05.0-S-DV-K-TR
ER8-70S-0.8SV-5H	625-0032-0 00	ERF8-035-05.0-S-DV-K-TR
ER8-80S-0.8SV-5H	625-0033-0 00	ERF8-040-05.0-S-DV-K-TR
ER8-100S-0.8SV-5H	625-0034-0 00	ERF8-050-05.0-S-DV-K-TR
ER8-120S-0.8SV-5H	625-0035-0 00	ERF8-060-05.0-S-DV-K-TR
ER8-10S-0.8SV-7H	625-0036-0 00	ERF8-005-07.0-S-DV-K-TR
ER8-20S-0.8SV-7H	625-0037-0 00	ERF8-010-07.0-S-DV-K-TR
ER8-30S-0.8SV-7H	625-0038-0 00	—
ER8-40S-0.8SV-7H	625-0039-0 00	ERF8-020-07.0-S-DV-K-TR
ER8-50S-0.8SV-7H	625-0040-0 00	ERF8-025-07.0-S-DV-K-TR
ER8-60S-0.8SV-7H	625-0041-0 00	ERF8-030-07.0-S-DV-K-TR
ER8-70S-0.8SV-7H	625-0042-0 00	ERF8-035-07.0-S-DV-K-TR
ER8-80S-0.8SV-7H	625-0043-0 00	ERF8-040-07.0-S-DV-K-TR
ER8-100S-0.8SV-7H	625-0044-0 00	ERF8-050-07.0-S-DV-K-TR
ER8-120S-0.8SV-7H	625-0045-0 00	ERF8-060-07.0-S-DV-K-TR

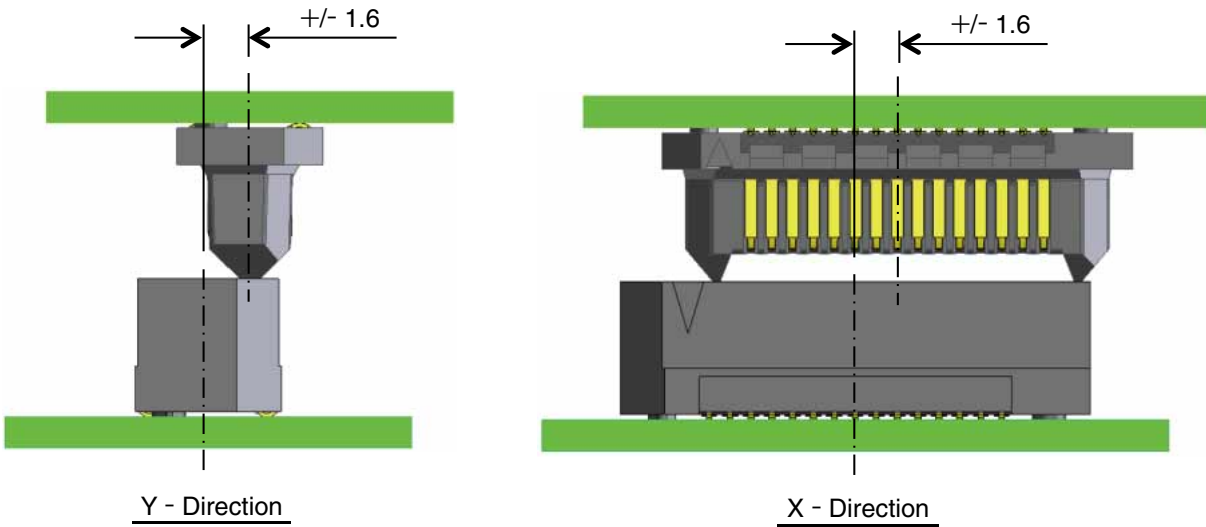
### ●Right Angle Receptacle

Part No.	HRS No.	Samtec Product Name
ER8-120S-0.8SH	625-1001-4 00	ERF8-060-01-L-D-RA-TR

## ◆ Processing recommendations

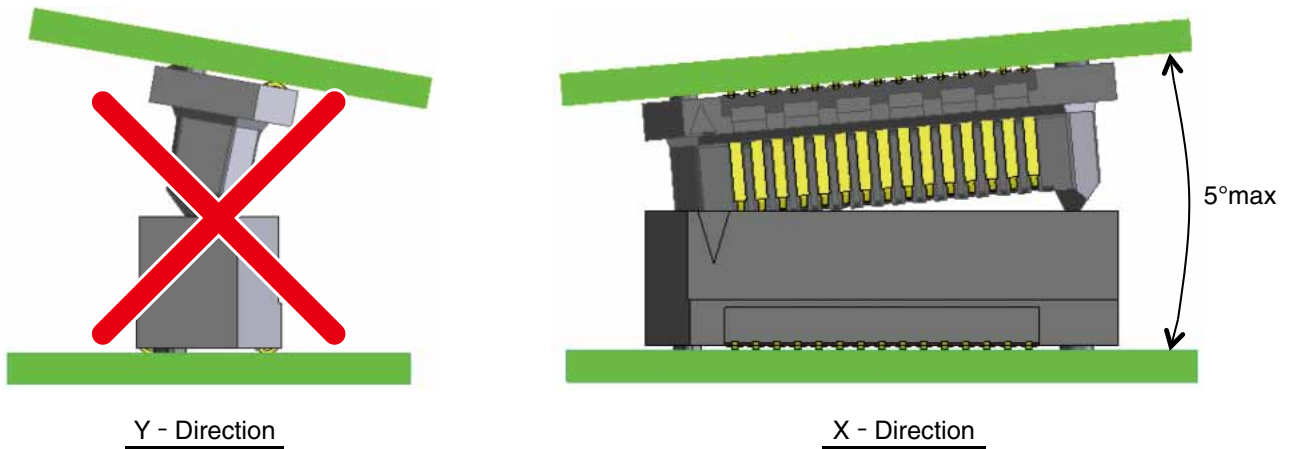
### ● Mating Alignment Requirements (Note 5)

Maximum guidance in applications where at least one half of the interface is free to flat.



### ● Mating Angle Requirements (Note 5)

The connector can be zippered to 5 degrees in the longitudinal direction only.



Not recommended lateral zipper mating and unmating in Y - Direction.

Note 5 : These values do not include the influence of misalignment in other axis nor rotation / inclination in the same time, except for the misalignment in the single axis shown in each figure.

## ◆ Recommended Spacer Height

Spacers required to support PWB's and protect the SMT solder joints.

Unit : mm

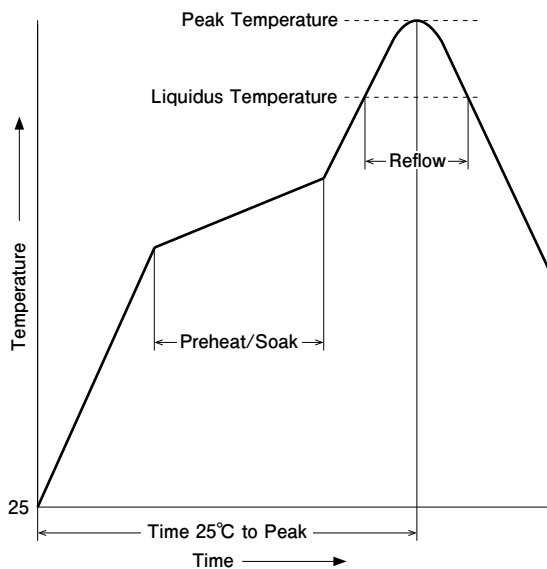
Stacking Height	Recommended Spacer Height
7	7.15 +/- 0.05
9	9.15 +/- 0.05
10	10.15 +/- 0.05
12	12.15 +/- 0.05

## ◆ Mounting Temperature Profile (Reference)

### ● Pb-Free Assembly

Preheat / Soak (150°C-200°C)	Max Ramp Up Rate	Reflow Time (above 217°C)	Peak Temp	Time within 5°C of 260°C	Max Ramp Down Rate	Time 25°C to Peak
60-120 sec.	3°C /s max.	40-150 sec.	260°C	30 sec max.	6°C/s max.	8 min max.

## ◆ Recommended Temperature Profile



The temperature profile is based on the above conditions.

In individual applications the actual temperature may vary, depending on solder paste type, Volume/ thickness and board size/thickness.

Consult your solder paste and equipment manufacturer for specific recommendations.

## ◆ Cleaning recommendations

### ● Organic solvent cleaning

Solvent Type	Room temperature cleaning	Heated cleaning
IPA (Isopropyl alcohol)	Yes	Yes
HCFC (Hydrochlorofluorocarbon)	Yes	Yes

### ● Water based cleaning

When using water based cleaning agents (e.g., terpene, alkali saponifiers), select the cleaning agent based on the documentation issued by the various manufacturers of cleaning agents which describes its effects on metals, platings and plastics. Remove any moisture after cleaning. Residual flux or cleaning agents in the contact areas may affect electrical performance.

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